



Position Interlock Switches

Safety Limit Switches	7-2
Small Plastic Senator™	7-2
Large Metal Senator™	7-8
802T Direct Opening Action NEMA-Style Switches	7-14
Imp™	7-18

Allen-Bradley Drives

Position Interlock Switches
Safety Limit Switches
Small Plastic Senator



Description

The small plastic Senator safety limit switches conform to EN 50047 and have been developed to provide a range of options including metal or plastic cases in various sizes, a choice of snap acting, slow break/make with 2 or 3 contact configurations and a choice of actuator heads.

The Senator range offers the option of rotating the head in 90° increments before installation to allow ease of mounting.

Allen-Bradley/Guardmaster limit switches can be used in other applications other than guard doors, for example on moving machine beds, crane arms, lifts, elevators, etc.

Operation of these limit switches is achieved by the sliding action of the guard or other moving object deflecting the plunger or lever. For safety applications it is important that upon actuation, the guard or other moving objects should not pass completely over the switch and allow the plunger or lever to return to its original position.

Features

- Large selection of actuator heads
- Positive operation, forced disconnection of contacts
- Snap-acting, slow make before break or slow break before make contact blocks
- Contacts 1 N.C. + 1 N.O., 2 N.C. + 1 N.O. 3 N.C., 2 N.C. + 1 N.O.
- Conforms to EN 50047, EN 1088, EN 60947-5-1, EN 292 and EN 60204-1

Applications Types

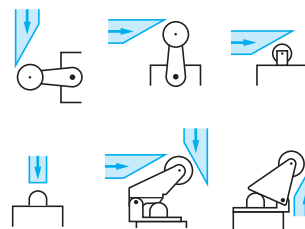


Specifications

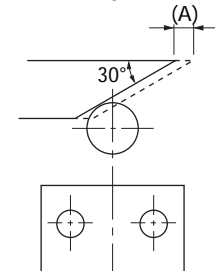
Standards	EN954-1, ISO13849-1, IEC/EN60204-1, NFPA79, EN1088, ISO14119, IEC/EN60947-5-1, ANSI B11.19, AS4024.1
Category	Cat. 1 Device per EN954-1 Dual channel interlocks suitable for Cat. 3 or 4 systems
Approvals	cULus, TÜV and CE marked for all applicable directives
Safety Contacts	1 N.C. snap acting, 2 N.C., 3 N.C. or 4 N.C. slow acting
Auxiliary Contacts	1 N.O. (with 2 N.C.)
Designation/Utilization Cat.	600V AC-15 (Ue) (le) N600/DC-13 (Ue) (le)
Min Current	5V, 5mA, DC
Thermal Current (Ith)	10A
Rated Insulation Voltage	600V AC
Rated Impulse withstand Volt	2500V
Travel for Positive Opening	Various (see Product Selection table)
Max Switching Speed	250mm/s
Min Switching Speed	100mm/min
Max Switching Frequency	6000 operation per hour
Case Material	UL approved glass-filled polybutylene terephthalate
Roller Material	Various polymers
Enclosure Protection	IP 66
Operating Temperature	Min -25°C (-18°F) Max 80°C (+176°F)
Pollution Degree	3
Mech. Life Expectancy	1 x 10 ⁷
Conduit Entry	M20 or 1/2in NPT
Fixing	2 x M4
Mounting	Any position
Colour	Red

• Conductive pollution occurs, or dry, non conductive pollution occurs which becomes conductive due to condensation.

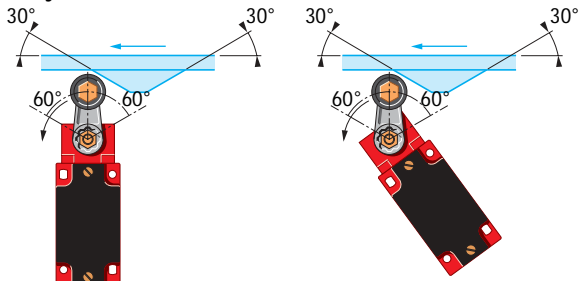
Operating Examples



Cam Displacement






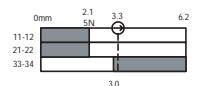
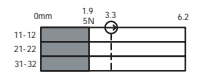
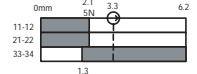


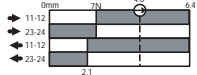
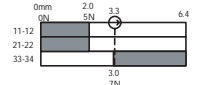
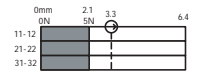
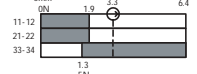


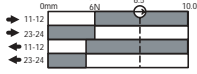
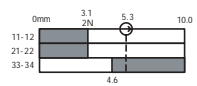

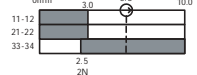
Adjustable Lever Arms



The actuating cam should be profiled at 30° for optimum operation.
 (Note: Plunger-type switches operate from a flat profile.)

Position Interlock Switches
Safety Limit Switches
 Small Plastic Sensor



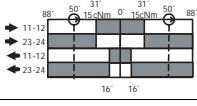
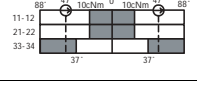
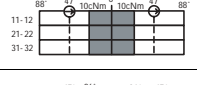
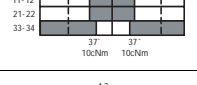


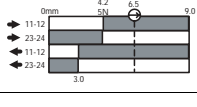


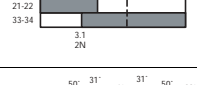


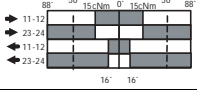
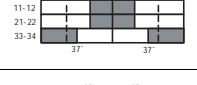
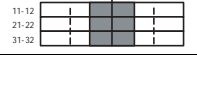
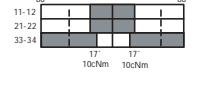
Product Selection

Operator Type	Contact		Contact Type	Typical Force/ Torque to Operate	Contact Opening Characteristics □ Open ■ Closed ● Positive Opening Point	Catalogue Number		
	Safety	Aux.				1/2in NPT Conduit	M20 Conduit	Quick Disconnect ①
 Roller Plunger 	1 N.C	1 N.O	Snap Acting	5N		440P-CRPS11E	440P-CRPS11B	440P-CRPS11D4
	2 N.C	1 N.O	BBM	6N		440P-CRPB12E	440P-CRPB12B	440P-CRPB12R6
	3 N.C.	—	—	5N		440P-CRPB03E	440P-CRPB03B	440P-CRPB03R6
	2 N.C	1 N.O	MBB	6N		440P-CRPM12E	440P-CRPM12B	440P-CRPM12R6
 Dome Plunger. 	1 N.C	1 N.O	Snap Acting	5N		440P-CDPS11E	440P-CDPS11B	440P-CDPS11D4
	2 N.C	1 N.O	BBM	6N		440P-CDPB12E	440P-CDPB12B	440P-CDPB12R6
	3 N.C.	—	—	5N		440P-CDPB03E	440P-CDPB03B	440P-CDPB03R6
	2 N.C	1 N.O	MBB	6N		440P-CDPM12E	440P-CDPM12B	440P-CDPM12R6
 Hinge Lever 	1 N.C	1 N.O	Snap Acting	5N		440P-CHLS11E	440P-CHLS11B	440P-CHLS11D4
	2 N.C	1 N.O	BBM	6N		440P-CHLB12E	440P-CHLB12B	440P-CHLB12R6
	3 N.C.	—	—	5N		440P-CHLB03E	440P-CHLB03B	440P-CHLB03R6
	2 N.C	1 N.O	MBB	6N		440P-CHLM12E	440P-CHLM12B	440P-CHLM12R6
Recommended standard cordset, 2m, 4-pin, DC Micro (M12) connector. See page 15-10 for additional lengths.								889D-F4AC-2
Recommended standard cordset, 2m, 6-pin AC Micro connector. See page 15-10 for additional lengths.								889R-F6ACA-2

① D4 suffix uses a 4-pin DC Micro (M12) connector.
 R6 suffix uses a 6-pin AC Micro (dual keyway) connector.


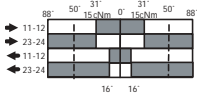
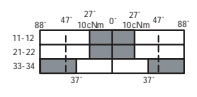
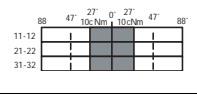
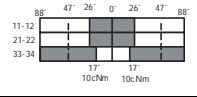
Position Interlock Switches
Safety Limit Switches
 Small Plastic Senator

Product Selection (continued)

Operator Type	Contact		Contact Type	Typical Force/ Torque to Operate	Contact Opening Characteristics □ Open ■ Closed ● Positive Opening Point	Catalogue Number		
	Safety	Aux.				1/2in NPT Conduit	M20 Conduit	Quick Disconnect ①
 Short Lever 	1 N.C	1 N.O	Snap Acting	0.15Nm		440P-CSLS11E	440P-CSLS11B	440P-CSLS11D4
	2 N.C	1 N.O	BBM	0.14Nm		440P-CSLB12E	440P-CSLB12B	440P-CSLB12R6
	3 N.C.	—	—	0.14Nm		440P-CSLB03E	440P-CSLB03B	440P-CSLB03R6
	2 N.C	1 N.O	MBB	0.14Nm		440P-CSLM12E	440P-CSLM12B	440P-CSLM12R6
 Offset Hinge 	1 N.C	1 N.O	Snap Acting	5N		440P-COHS11E	440P-COHS11B	440P-COHS11D4
	2 N.C	1 N.O	BBM	6N		440P-COHB12E	440P-COHB12B	440P-COHB12R6
	3 N.C.	—	—	5N		440P-COHB03E	440P-COHB03B	440P-COHB03R6
	2 N.C	1 N.O	MBB	6N		440P-COHM12E	440P-COHM12B	440P-COHM12R6
 Adjustable Lever ② 	1 N.C	1 N.O	Snap Acting	0.15Nm		440P-CALS11E	440P-CALS11B	440P-CALS11D4
	2 N.C	1 N.O	BBM	0.14Nm		440P-CALB12E	440P-CALB12B	440P-CALB12R6
	3 N.C.	—	—	0.14Nm		440P-CALB03E	440P-CALB03B	440P-CALB03R6
	2 N.C	1 N.O	MBB	0.14Nm		440P-CALM12E	440P-CALM12B	440P-CALM12R6
Recommended standard cordset, 2m, 4-pin, DC Micro (M12) connector. See page 15-10 for additional lengths.						889D-F4AC-2		
Recommended standard cordset, 2m, 6-pin AC Micro connector. See page 15-10 for additional lengths.						889R-F6ACA-2		

① D4 suffix uses a 4-pin DC Micro (M12) connector.
 R6 suffix uses a 6-pin AC Micro (dual keyway) connector.
 ② Not positive opening

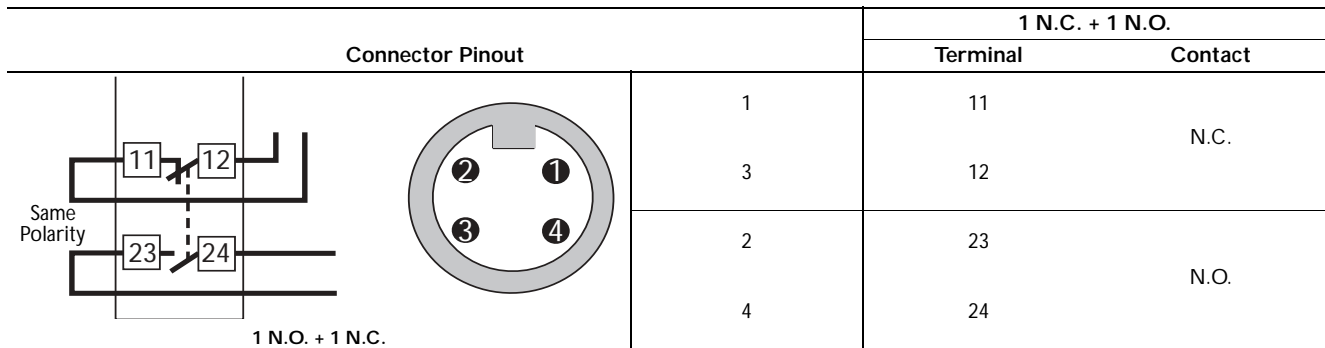
Product Selection (continued)

Operator Type	Contact		Contact Type	Typical Force/ Torque to Operate	Contact Opening Characteristics □ Open ■ Closed ● Positive Opening Point	Catalogue Number		
	Safety	Aux.				1/2in NPT Conduit	M20 Conduit	Quick Disconnect ①
 Rubber Roller ②	1 N.C	1 N.O	Snap Acting	0.15Nm		440P-CRRS11E	440P-CRRS11B	440P-CRRS11D4
	2 N.C	1 N.O	BBM	0.14Nm		440P-CRRB12E	440P-CRRB12B	440P-CRRB12R6
	3 N.C.	—	—	0.14Nm		440P-CRRB03E	440P-CRRB03B	440P-CRRB03R6
	2 N.C	1 N.O	MBB	0.14Nm		440P-CRRM12E	440P-CRRM12B	440P-CRRM12R6
Recommended standard cordset, 2m, 4-pin, DC Micro (M12) connector. See page 15-10 for additional lengths.								889D-F4AC-2
Recommended standard cordset, 2m, 6-pin AC Micro connector. See page 15-10 for additional lengths.								889R-F6ACA-2

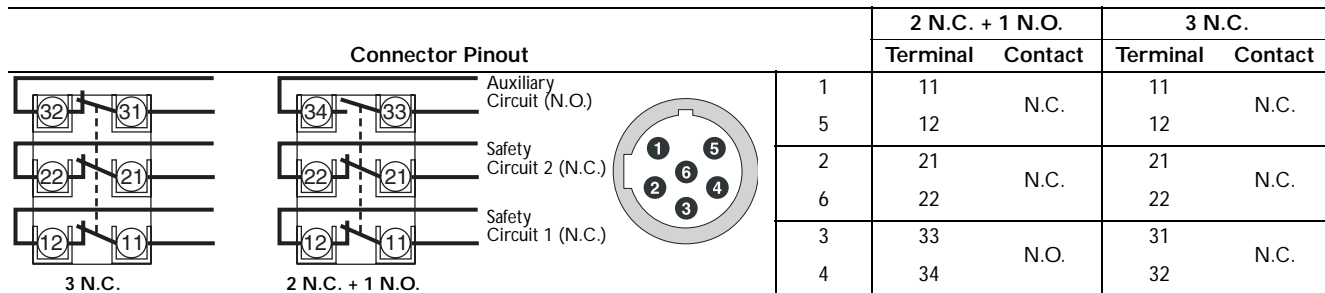
- ① D4 suffix uses a 4-pin DC Micro (M12) connector.
- R6 suffix uses a 6-pin AC Micro (dual keyway) connector.
- ② Not positive opening

Typical Wiring Diagrams ③

Two-Circuit Type D4 4-Pin Micro Connector



Three-Circuit Type R6 6-Pin Micro Connector

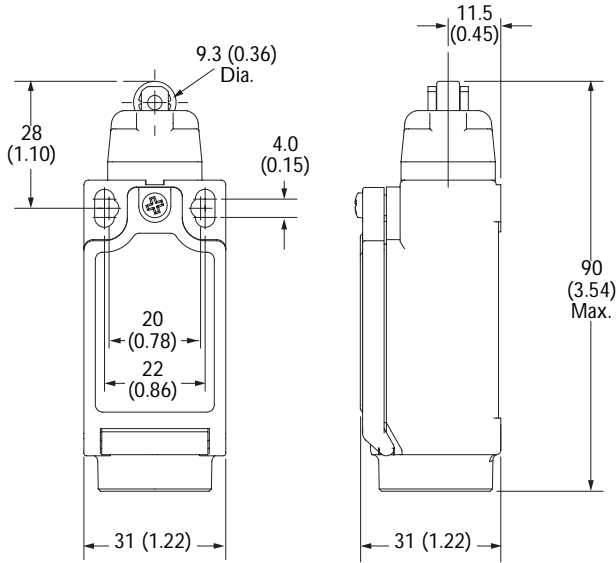


③ See Product Selection tables for positive opening circuits.

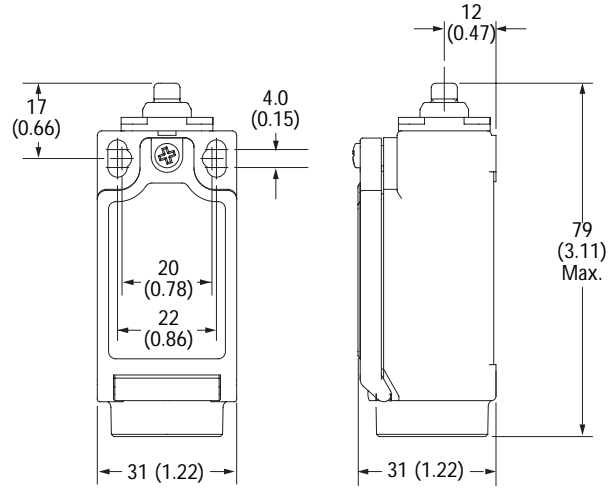
Position Interlock Switches
Safety Limit Switches
 Small Plastic Senator

Approximate Dimensions—mm (inches)

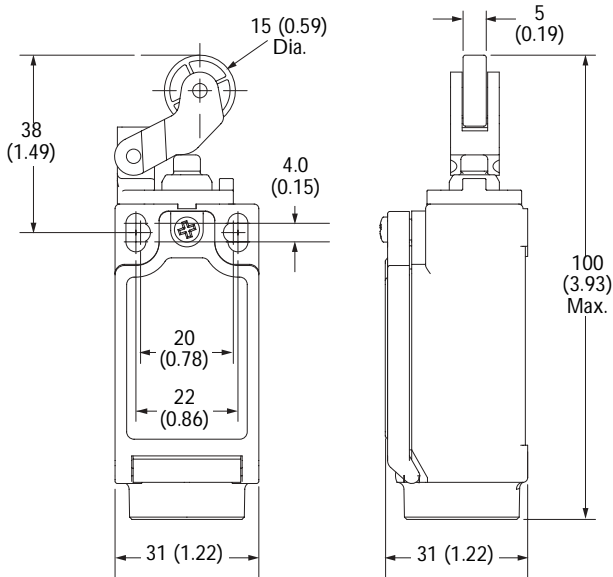
Dimensions are not intended to be used for installation purposes.



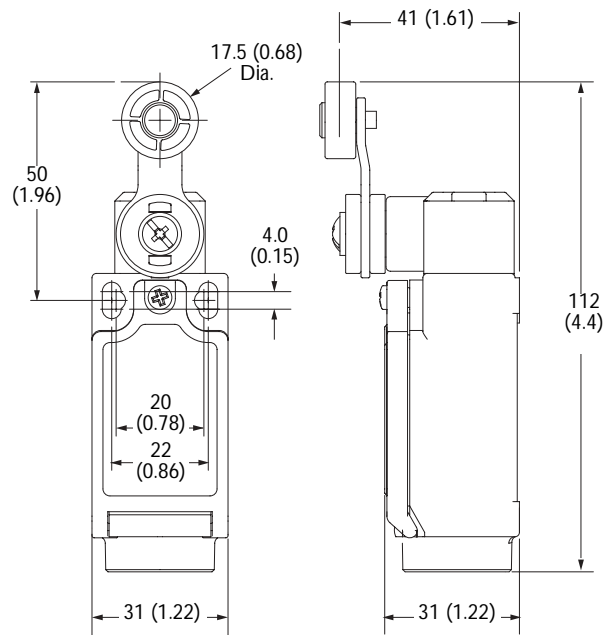
Roller Plunger



Dome Plunger



Hinge Lever

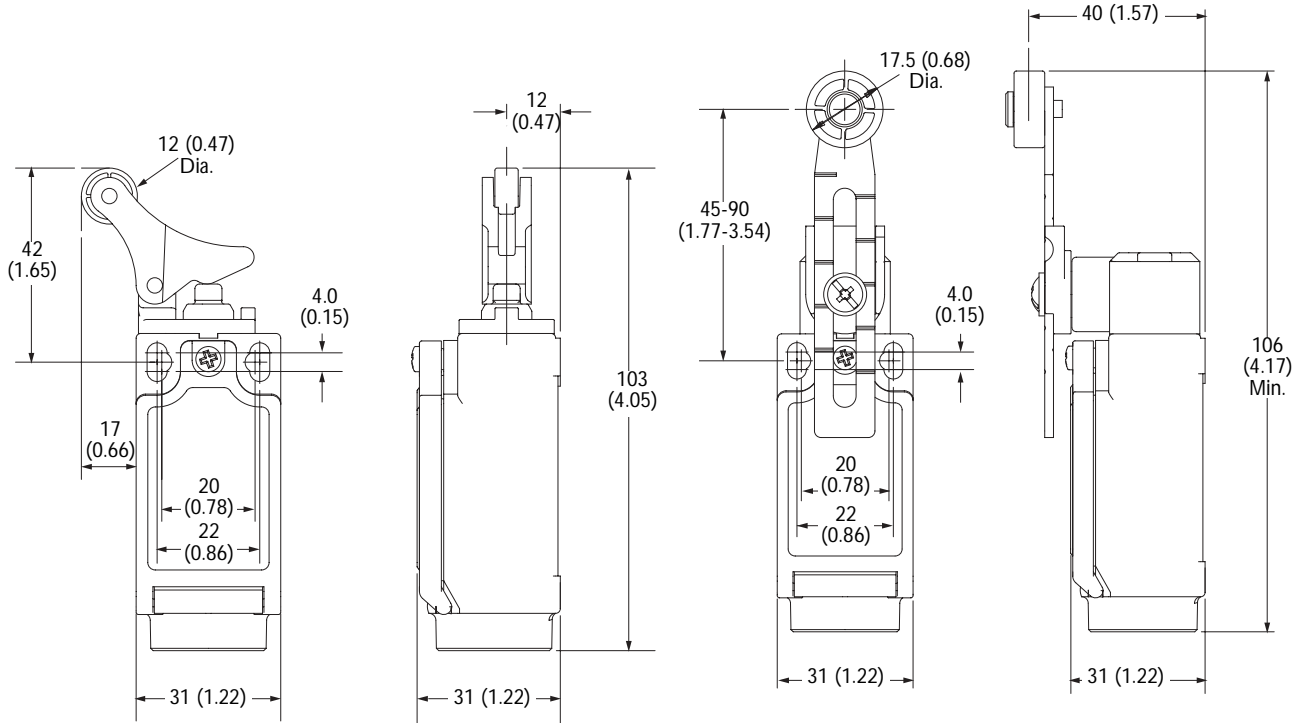


Short Lever

Position Interlock Switches
Safety Limit Switches
 Small Plastic Sensor

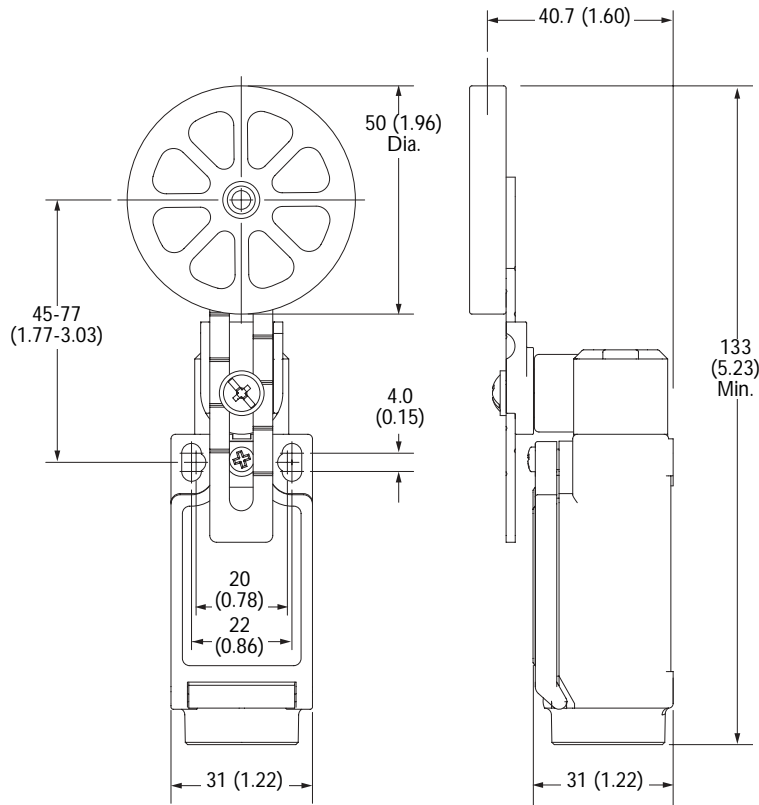
Approximate Dimensions—mm (inches) (continued)

Dimensions are not intended to be used for installation purposes.



Offset Hinge

Adjustable Lever



Rubber Roller

Allen-Bradley Drives

Position Interlock Switches
Safety Limit Switches
Large Metal Senator



Description

The large metal Senator safety limit switches conform to EN 50041 and have been developed to provide a range of options including metal or plastic cases in various sizes, a choice of snap acting, slow break/make with 2, 3 or 4 contact configurations and a choice of actuator heads.

The Senator range offers the option of rotating the head in 90° increments before installation to allow ease of mounting.

Allen-Bradley/Guardmaster limit switches can be used in other applications other than guard doors, for example on moving machine beds, crane arms, lifts, elevators, etc.

Operation of these limit switches is achieved by the sliding action of the guard or other moving object deflecting the plunger or lever. For safety applications it is important that upon actuation, the guard or other moving objects should not pass completely over the switch and allow the plunger or lever to return to its original position.

Features

- Large selection of actuator heads
- Positive operation, forced disconnection of contacts
- Snap-acting, slow make before break or slow break before make contact blocks
- Contacts 1 N.C. + 1 N.O., 2 N.C. + 1 N.O. 3 N.C., 2 N.C. + 2 N.O., 3 N.C. + 1 N.O., or 4 N.C.
- Conforms to EN 50041, EN 1088, EN 60947-5-1, EN 292 and EN 60204-1

Applications Types

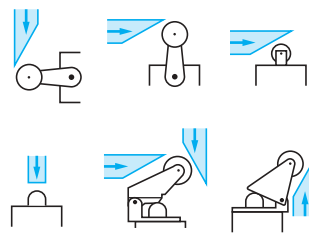


Specifications

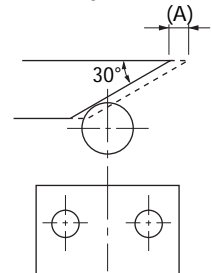
Standards	EN954-1, ISO13849-1, IEC/EN60204-1, NFPA79, EN1088, ISO14119, IEC/EN60947-5-1, ANSI B11.19, AS4024.1
Category	Cat. 1 Device per EN954-1 Dual channel interlocks suitable for Cat. 3 or 4 systems
Approvals	cULus, TÜV and CE marked for all applicable directives
Safety Contacts	1 N.C. snap acting, 2 N.C., 3 N.C. or 4 N.C. slow acting
Auxiliary Contacts	1 N.O. (with 2 N.C.)
Designation/Utilization Cat.	600V 500V 240V 120V
A600/AC-15 (Ue)	1.2A 1.4A 3A 6A
(Ie)	
N600/DC-13 (Ue)	600V 500V 250V 125V
(Ie)	0.4A 0.55A 1.1A 2.2A
Min Current	5V, 5mA, DC
Thermal Current (Ith)	10A
Rated Insulation Voltage	600V AC
Rated Impulse withstand Volt	2500V
Travel for Positive Opening	Various (see Product Selection table)
Max Switching Speed	250mm/s
Min Switching Speed	100mm/min
Max Switching Frequency	6000 operation per hour
Case Material	Die cast alloy
Actuator Material	See "Product Selection" table
Enclosure Protection	IP 66
Operating Temperature	Min -25°C (-18°F) Max 80°C (+176°F)
Pollution Degree ①	3
Mechanical Life Expectancy	1 x 10 ⁷
Conduit Entry	M20 or 1/2in NPT
Fixing	2 x M5
Mounting	Any position
Colour	Red

① Conductive pollution occurs, or dry, non conductive pollution occurs which becomes conductive due to condensation.

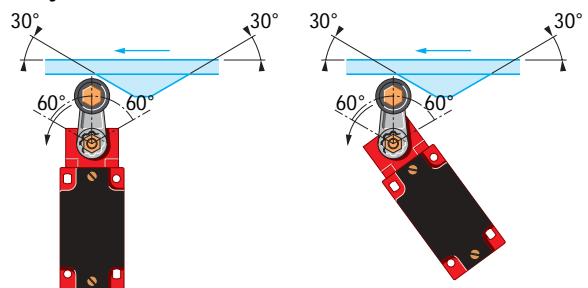
Operating Examples



Cam Displacement





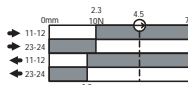
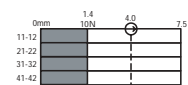
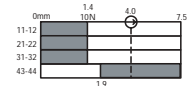
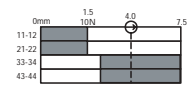

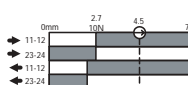
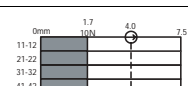

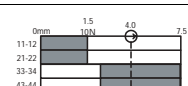

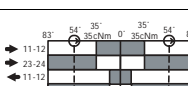
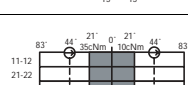
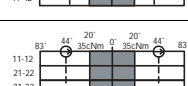
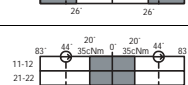
Adjustable Lever Arms




The actuating cam should be profiled at 30° for optimum operation. (Note: Plunger-type switches operate from a flat profile.)

Position Interlock Switches
Safety Limit Switches
 Large Metal Sensor

Product Selection

Operator Type	Contacts		Contact Type	Typical Force/ Torque to Operate	Contact Opening Characteristics <input type="checkbox"/> Open <input checked="" type="checkbox"/> Closed <input checked="" type="checkbox"/> Positive Opening Point	Catalogue Number		
	Safety	Aux.				1/2in NPT Conduit	M20 Conduit	Quick Disconnect 
	1 N.C	1 N.O	Snap Acting	13N		440P-MRPS11E	440P-MRPS11B	440P-MRPS11N5
	4 N.C	—	—	11N		440P-MRPB04E	440P-MRPB04B	440P-MRPB04M9
	3 N.C.	1 N.O	BBM	11N		440P-MRPB13E	440P-MRPB13B	440P-MRPB13M9
	2 N.C	2 N.O	MBB	11N		440P-MRPB22E	440P-MRPB22B	440P-MRPB22M9
	1 N.C	1 N.O	Snap Acting	13N		440P-MDPS11E	440P-MDPS11B	440P-MDPS11N5
	4 N.C	—	—	11N		440P-MDPB04E	440P-MDPB04B	440P-MDPB04M9
	3 N.C.	1 N.O	BBM	11N		440P-MDPB13E	440P-MDPB13B	440P-MDPB13M9
	2 N.C	2 N.O	MBB	11N		440P-MDPB22E	440P-MDPB22B	440P-MDPB22M9
	1 N.C	1 N.O	Snap Acting	0.34Nm		440P-MSLS11E	440P-MSLS11B	440P-MSLS11N5
	4 N.C	—	—	0.20Nm		440P-MSLB04E	440P-MSLB04B	440P-MSLB04M9
	3 N.C.	1 N.O	BBM	0.34Nm		440P-MSLB13E	440P-MSLB13B	440P-MSLB13M9
	2 N.C	2 N.O	MBB	0.34Nm		440P-MSLB22E	440P-MSLB22B	440P-MSLB22M9
Recommended standard cordset, 2m, 5-pin mini connector. See page 15-12 for additional lengths.						889N-F5AE-6F		
Recommended standard cordset, 2m, 12-pin 9 wire. See page 15-12 for additional lengths.						889M-F12X9AE-2		


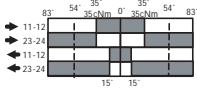
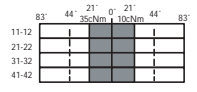
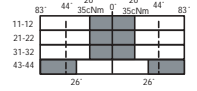
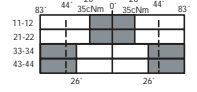

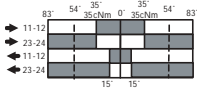
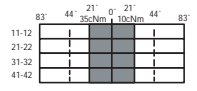
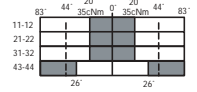
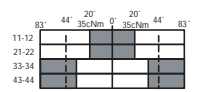
 N5 = 5-pin mini connector.
 M9 = 12-pin M23 connector (use 9 wire).

Allen-Bradley Drives



Position Interlock Switches
Safety Limit Switches
 Large Metal Senator


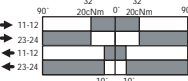
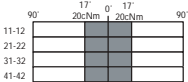
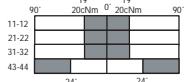
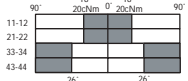

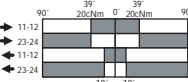
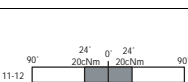
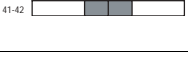
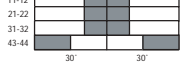
Product Selection (continued)

Operator Type	Contacts		Contact Type	Typical Force/Torque to Operate	Contact Opening Characteristics <input type="checkbox"/> Open <input checked="" type="checkbox"/> Closed <input checked="" type="checkbox"/> Positive Opening Point	Catalogue Number		
	Safety	Aux.				1/2in NPT Conduit	M20 Conduit	Quick Disconnect ①
 Metal Adjustable Lever ②	1 N.C	1 N.O	Snap Acting	0.34Nm		440P-MALS11E	440P-MALS11B	440P-MALS11N5
	4 N.C	—	—	0.20Nm		440P-MALB04E	440P-MALB04B	440P-MALB04M9
	3 N.C.	1 N.O	BBM	0.34Nm		440P-MALB13E	440P-MALB13B	440P-MALB13M9
	2 N.C	2 N.O	MBB	0.34Nm		440P-MALB22E	440P-MALB22B	440P-MALB22M9
 Metal Rod Lever ②	1 N.C	1 N.O	Snap Acting	0.34Nm		440P-MARS11E	440P-MARS11B	440P-MARS11N5
	4 N.C	—	—	0.20Nm		440P-MARB04E	440P-MARB04B	440P-MARB04M9
	3 N.C.	1 N.O	BBM	0.34Nm		440P-MARB13E	440P-MARB13B	440P-MARB13M9
	2 N.C	2 N.O	MBB	0.34Nm		440P-MARB22E	440P-MARB22B	440P-MARB22M9
Recommended standard cordset, 2m, 5-pin mini connector. See page 15-12 for additional lengths.						889N-F5AE-6F		
Recommended standard cordset, 2m, 12-pin 9 wire. See page 15-12 for additional lengths.						889M-F12X9AE-2		

- ① N5 = 5-pin mini connector.
- M9 = 12-pin M23 connector (use 9 wire).
- ② Not positive opening

Position Interlock Switches
Safety Limit Switches
 Large Metal Sensor

Product Selection (continued)

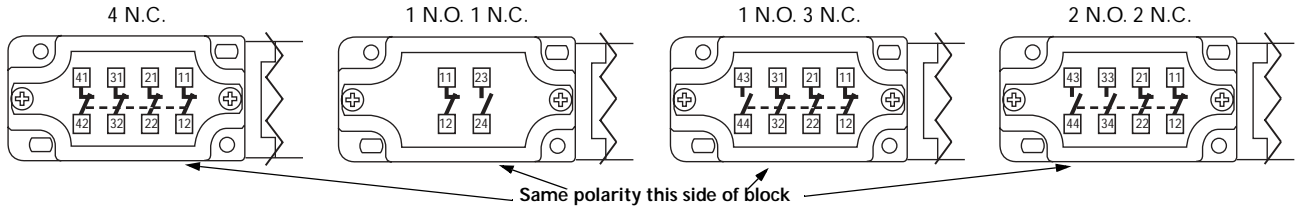
Operator Type	Contacts		Contact Type	Typical Force/ Torque to Operate	Contact Opening Characteristics □ Open ■ Closed	Catalogue Number		
	Safety	Aux.				1/2in NPT Conduit	M20 Conduit	Quick Disconnect ①
 Metal Spring Rod ②	1 N.C	1 N.O	Snap Acting	0.20Nm		440P-MSRS11E	440P-MSRS11B	440P-MSRS11N5
	4 N.C	—	—	0.20Nm		440P-MSRB04E	440P-MSRB04B	440P-MSRB04M9
	3 N.C.	1 N.O	BBM	0.20Nm		440P-MSRB13E	440P-MSRB13B	440P-MSRB13M9
	2 N.C	2 N.O	MBB	0.20Nm		440P-MSRB22E	440P-MSRB22B	440P-MSRB22M9
 Telescope Arm ②	1 N.C	1 N.O	Snap Acting	0.20Nm		440P-MTAS11E	440P-MTAS11B	440P-MTAS11N5
	4 N.C	—	—	0.20Nm		440P-MTAB04E	440P-MTAB04B	440P-MTAB04M9
	3 N.C.	1 N.O	BBM	0.20Nm		440P-MTAB13E	440P-MTAB13B	440P-MTAB13M9
	2 N.C	2 N.O	MBB	0.20Nm		440P-MTAB22E	440P-MTAB22B	440P-MTAB22M9
Recommended standard cordset, 2m, 5-pin mini connector. See page 15-12 for additional lengths.						889N-F5AE-6F		
Recommended standard cordset, 2m, 12-pin 9 wire. See page 15-12 for additional lengths.						889M-F12X9AE-2		

- ① N5 = 5-pin mini connector.
- M9 = 12-pin M23 connector (use 9 wire).
- ② Not positive opening

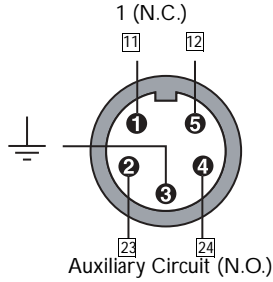
Allen-Bradley Drives

Position Interlock Switches
Safety Limit Switches
 Large Metal Senator

Typical Wiring Diagram



N5 Connector 2 Circuit 5-Pin Mini Connector

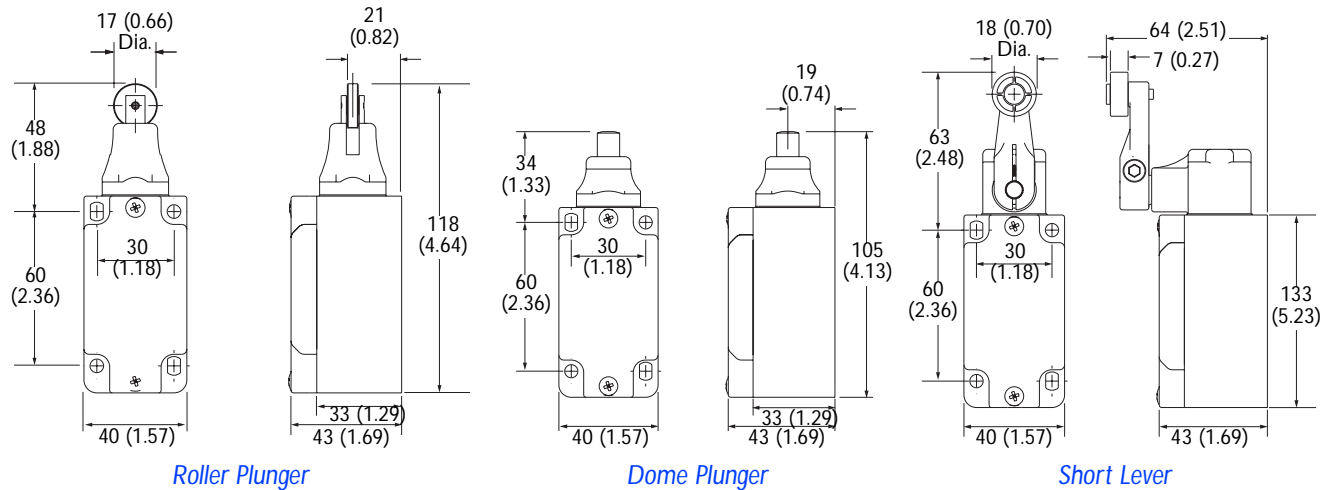


M9 12-Pin M23 Connector

Connector Pinout	4 N.C.		3 N.C. 1 N.O.		2 N.C. 2 N.O.		
	Terminal	Contact	Terminal	Contact	Terminal	Contact	
	1	11	11	11	11	11	
	3	12	N.C.	12	N.C.	12	N.C.
	4	21	N.C.	21	N.C.	21	N.C.
	6	22	N.C.	22	N.C.	22	N.C.
	7	31	N.C.	31	N.C.	33	N.O.
	8	32	N.C.	32	N.C.	34	N.O.
	9	41	N.C.	43	N.O.	43	N.O.
	10	42	N.C.	44	N.O.	44	N.O.
	12	Ground					

Approximate Dimensions—mm (inches)

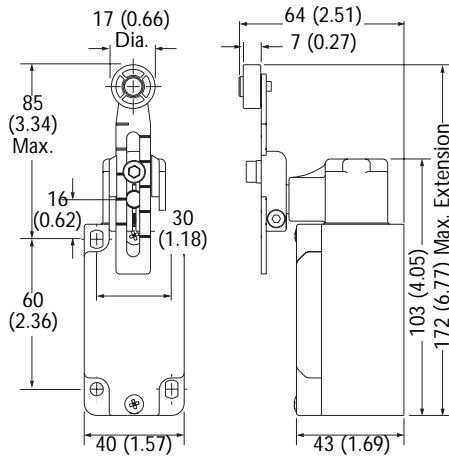
Dimensions are not intended to be used for installation purposes.



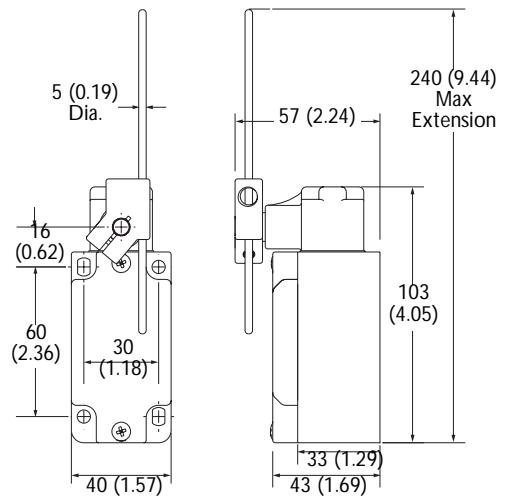
Position Interlock Switches
Safety Limit Switches
 Large Metal Sensor

Approximate Dimensions—mm (inches) (continued)

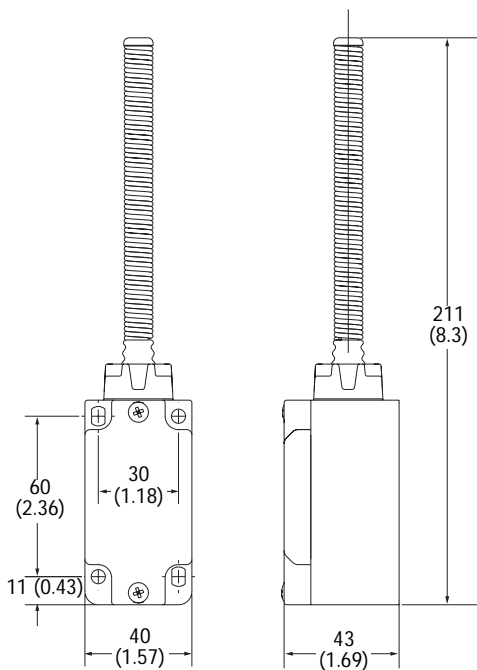
Dimensions are not intended to be used for installation purposes.



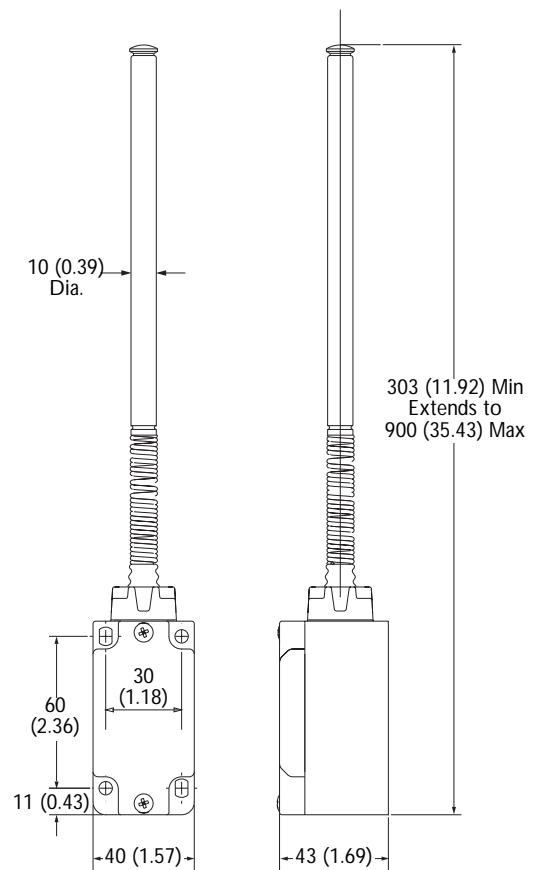
Adjustable Lever



Rod Lever



Spring Rod



Telescopic Arm

Allen-Bradley Drives

Position Interlock Switches

Safety Limit Switches

802T Direct Opening Action NEMA-Style Switches



Description

Bulletin 802T Direct Opening Action limit switches have been designed for use in control reliable applications and safety applications per ISO 14119. These limit switches utilize the same mounting dimensions as other NEMA style limit switches. The rugged metal construction and plug-in body are designed for use in harsh industrial environments.

Direct Opening Action assures that the normally closed contacts open when the limit switch is actuated. This opening will occur even in the event of a contact weld condition, up to 10 Newtons.



ATTENTION: To ensure that the normally closed (safety) contacts open, the limit switch actuator must be displaced beyond the point of Direct Opening Action (see specifications).

Features

- Direct opening action
- Snap acting contacts
- Rugged metal construction
- Long life and reliability
- Plug-in design
- NEMA 6P/IP67 sealing

Typical Applications

- Machine guards
- Access gates and doors
- Cranes or hoists
- Transfer stations
- Indexing tables
- Robotic cells

Specifications

Standards	EN954-1, ISO13849-1, IEC/EN60204-1, NFPA79, EN1088, ISO14119, IEC/EN60947-5-1, ANSI B11.19, AS4024.1
Category	Cat. 1 Device per EN954-1 Dual channel interlocks suitable for Cat. 3 or 4 systems
Approvals	cULus listed, CE marked for all applicable directives and TUV for 2-circuit models
Enclosure Rating	NEMA 4, 6P, 12, 13 and IP67
Operating Temperature	-18°C to +110°C (0°F to +230°F)
Cable Versions Temperature	-18°C to 60°C (0°F to 140°F)
Storage Temperature	-40°C to 121°C (-40°F to 250°F)

AC Contact Rating

(Maximum per Pole, 50 or 60Hz, 2 Circuits)

NEMA Rating Designation	Max Max Voltage	A		Continuous Carrying Current	VA	
		Make	Break		Make	Break
A600	120	60	6.00	10	7200	720
	240	30	3.00	10	7200	720
AC-15	480	15	1.50	10	7200	720
	600	12	1.20	10	7200	720

AC Contact Rating

(Maximum per Pole, 50 or 60Hz, 4 Circuits)

NEMA Rating Designation	Max Max Voltage	A		Continuous Carrying Current	VA	
		Make	Break		Make	Break
A300	120	60	6.00	10	7200	720
	240	30	3.00	10	7200	720

DC Contact Rating (Maximum per Pole)

NEMA Rating Designation	Max Voltage	A		Continuous Carrying Current	VA	
		Make	Break		Make	Break
Q300	250	0.27	0.27	2.5	69	69
Q300	125	0.55	0.55	2.5	69	69
DC 13						

Low Voltage DC

24V DC @ 1.1 Amps resistive load

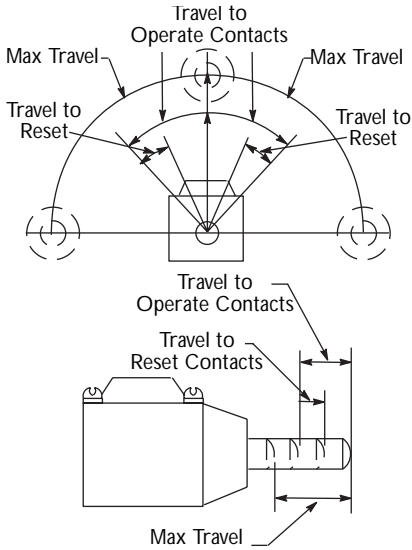
802T Operating Levers

See the Limit Switches section of the *Sensors* catalogue.

Safety Limit Switches

802T Direct Opening Action NEMA-Style Switches

Range of Operation



Lever Type Spring Return



Top Push Roller Spring Return



Side Push Vertical Roller Spring Return



Side Push Horizontal Roller Spring Return

Product Selection

Number of Circuits	Lever Movement vs. Contact Operation	Torque/Force to Operate (Max)	Travel to Operate (Max)	Torque/Force to Operate Direct Opening Action (Min)	Travel to Operate Direct Opening Action (Min)	Max Travel	Travel to Reset Contacts (Max)	Catalogue Number			
Lever Type • Spring Return											
2	Clockwise or Counter Clockwise	1 0 2 3 0 4	1 0 2 3 0 4	1 0 2 3 0 4	0.45 N.m (4.0lbf.in)	13°	0.90 N.m (8lbf.in)	25°	90°	7°	Switch w/o Lever 802T-APD
4		1 0 2 3 0 4 5 0 6 7 0 8	1 0 2 3 0 4 5 0 6 7 0 8	1 0 2 3 0 4 5 0 6 7 0 8							802T-ATPD
Top Push Roller • Spring Return											
2	Normal 1 0 2 3 0 4	Operated 1 0 2 3 0 4	28.47N (6.4lbf)	1.17mm (0.046in)	66.72N (15.0 lbf)	2.29mm (0.090in)	5.99mm (0.236in)	0.64mm (0.025in)	Complete Switch 802T-DPD		
4	1 0 2 3 0 4 5 0 6 7 0 8	1 0 2 3 0 4 5 0 6 7 0 8							802T-DTPD		
Side Push Vertical Roller • Spring Return											
2	Normal 1 0 2 3 0 4	Operated 1 0 2 3 0 4	24.5N (5.5lbf)	2.08mm (0.082in)	53.4N (12.0 lbf)	4.19mm (0.165in)	5.74mm (0.226in)	1.14mm (0.045in)	Complete Switch 802T-KPD		
4	1 0 2 3 0 4 5 0 6 7 0 8	1 0 2 3 0 4 5 0 6 7 0 8							802T-KTPD		
Side Push Horizontal Roller • Spring Return											
2	Normal 1 0 2 3 0 4	Operated 1 0 2 3 0 4	24.5N (5.5lbf)	2.08mm (0.082in)	53.4N (12.0 lbf)	4.19mm (0.165in)	5.74mm (0.226in)	1.14mm (0.045in)	Complete Switch 802T-K1PD		
4	1 0 2 3 0 4 5 0 6 7 0 8	1 0 2 3 0 4 5 0 6 7 0 8							802T-K1TPD		

Modifications and Typical Levers—See page 7-17.

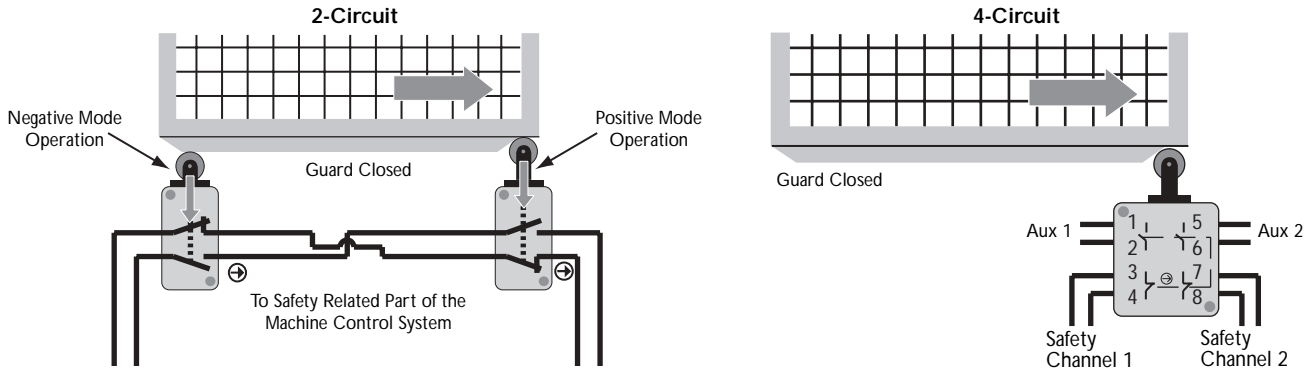
Allen-Bradley Drives

Position Interlock Switches

Safety Limit Switches

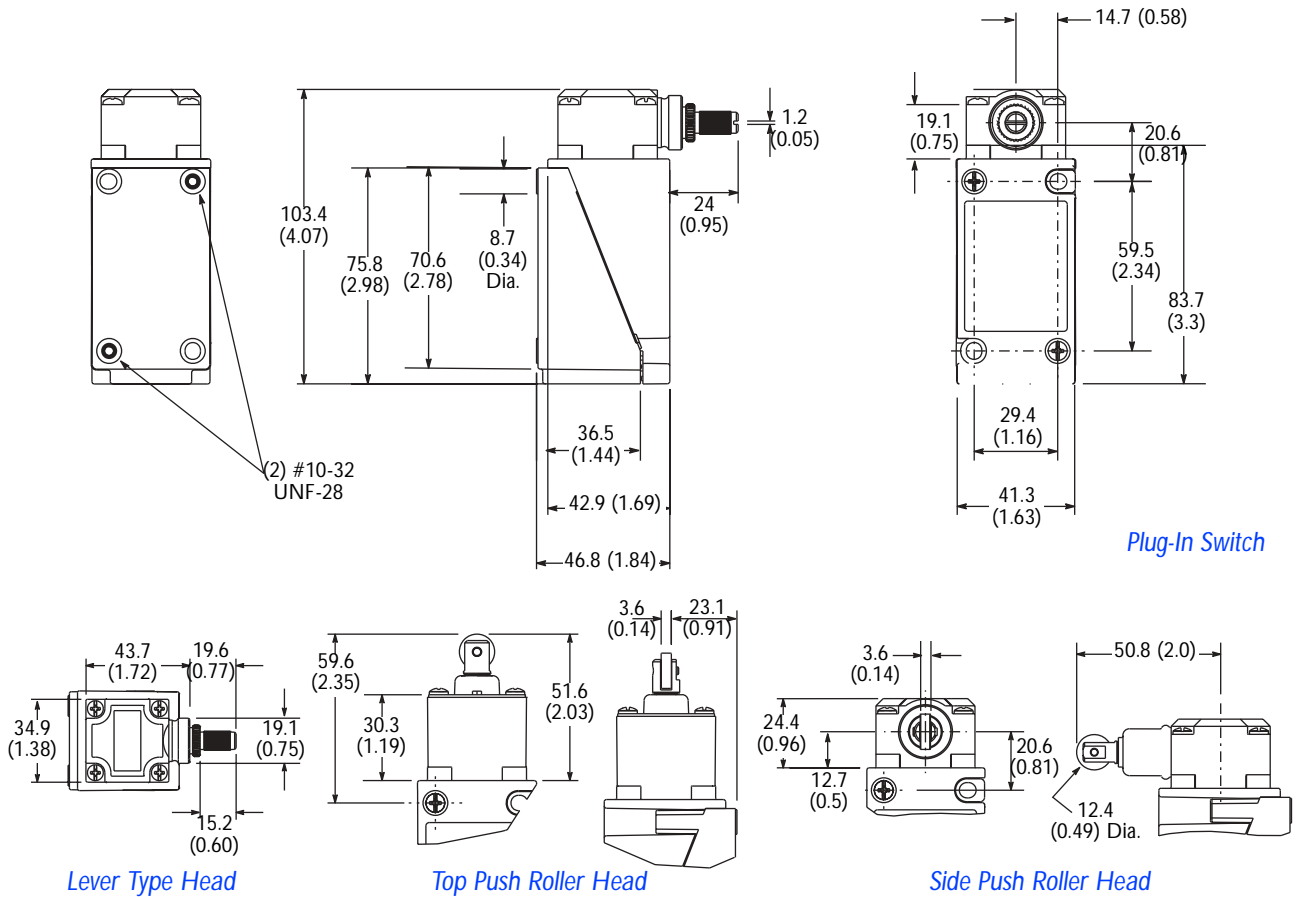
802T Direct Opening Action NEMA-Style Switches

Typical Example of a Dual Channel Safety Application



Approximate Dimensions—mm (inches)

Dimensions are not intended to be used for installation purposes.



Modifications

Metric Conduit Entry

To order a limit switch with a 20mm conduit entry, add the suffix “S6” to the catalogue number. **Example: 802T-APDS6**

Pre-wired Cable

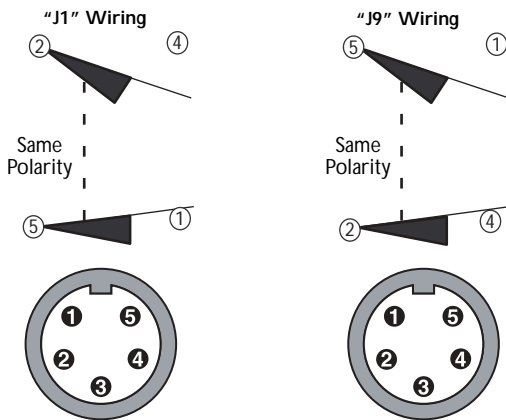
To order factory installed pre-wired type ST00W-A cable (5 conductor), add the suffix “Y” plus the number of feet required. The standard cable length is 1.52m (5ft). Extended cable lengths are available in multiples of 1.22m (4ft) only.

Example: To order a limit switch with a factory installed 1.52m (5ft) cable, the catalogue number would become **802T-APDY5**. To order a limit switch with a factory installed 2.44m (8ft) cable, the catalogue number would become **802T-APDY8**.

Mini Style Quick-Disconnect

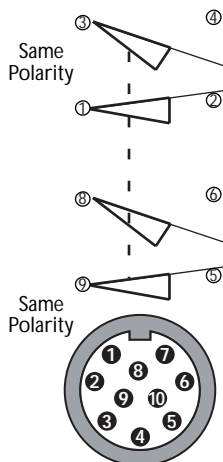
To order a Bulletin 802T pre-wired limit switch with a 5-pin (2 circuit) or 9-pin (4 circuit) mini connector, add the suffix “J1” or “J9” depending on desired wiring (“J9” wiring not available for 4 circuit models) to the catalogue number. **Example: 802T-APDJ1**

5-Pin Mini-Type Receptacle (2 circuit)



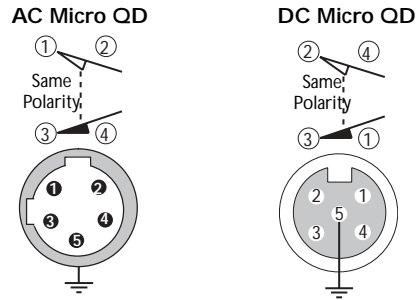
9-Pin Mini-Type Receptacle (4 circuit)

“J1” Wiring (“J9” wiring not available for 4 circuit)



Micro Style Quick-Disconnect

Micro quick-disconnects are available with a 5 pin 2 keyway AC or 5 pin single keyway DC. To order a limit switch with a AC micro quick-disconnect, add the suffix “R5” to the catalogue number. To order a limit switch with a DC micro quick-disconnect, add the suffix “D5” to the catalogue number. **Example: 802T-APDR5 and 802T-APDD5.**



Levers

Type	Roller			Catalog Number
	Material	Dia.	Width	
	Nylon	0.75in	0.28in	802T-W1
	Nylon	0.75in	1in	802T-W1H
	Steel	0.75in	0.25in	802T-W1A
Non-Adj. Cast Lever 1.5in Radius Roller on Front	Ball Bearing	0.75in	0.23in	802T-W1B

Position Interlock Switches

Safety Limit Switches

Imp



Description

The Imp offers safety switch performance of bigger units in the most compact case available. Designed with two mounting hole options and a choice of actuator positions, the Imp will fit in the most confined spaces.

Guardmaster limit switches can be used in other applications other than guard doors, for example on moving machine beds, crane arms, etc.

Operation of these limit switches is achieved by the sliding action of the guard or other moving object deflecting the plunger or lever. It is important that upon actuation, the guard or other moving objects should not pass completely over the switch and allow the plunger or lever to return to its original position.


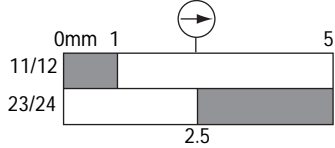
Features

- Positive operation, forced disconnection of contacts
- Contacts, 1 N.C. & 1 N.O.

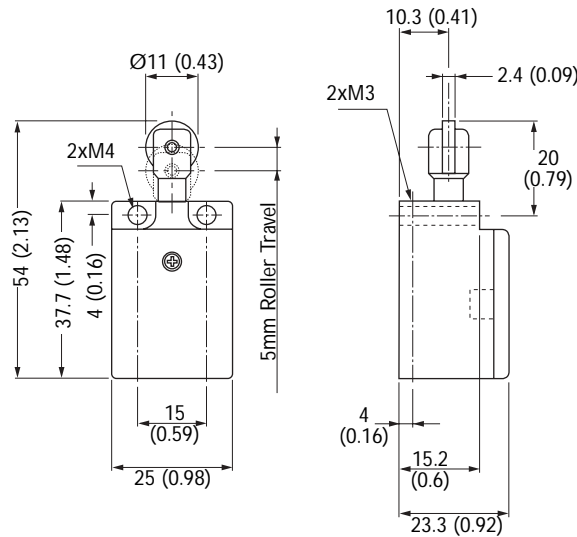
Specifications

Standards	EN954-1, ISO13849-1, IEC/EN60204-1, NFPA79, EN1088, ISO14119, IEC/EN60947-5-1, ANSI B11.19, AS4024.1
Category	Cat. 1 Device per EN954-1 Dual channel interlocks suitable for Cat. 3 or 4 systems
Approvals	CE marked for all applicable directives and CSA NRTL/C
Safety Contacts	1 N.C. positive break
Utilization Category	AC 15
AC (Ue)	500V 250V 100V
(Ie)	1A 2A 5A
DC	250V 0.5A, 24V 2A
Max. Switched Current/ Voltage/Load	500V/500VA
Thermal Current (Ith)	10A
Minimum Current	5V 5mA DC
Safety Contact Gap	>2 x 2mm (0.079in)
Rtd. Insulation Voltage	(Ui) 500V
Rtd. Impulse Withstand Voltage	(Uimp) 2500V
Auxiliary Contacts	1 N.O.
Pollution Degree	3
Actuator Travel for Positive Opening	2.5mm (0.098in)
Break Contact Min. Force	10N (2.25lb)
Maximum Actuator Travel	5mm (0.197in)
Maximum Actuation Speed	160mm (6.29in) per sec
Max. Actuation Frequency	2 Cycle per sec
Case Material	UL approved glass filled polyester
Actuator Material	Acetal
Protection	IP30
Conduit Entry	3x break-outs
Operating Temperature	-25°C to +80°C (-13°F to +176°F)
Mounting	2 x M3 front or 2 x M4 top
Mechanical Life	10,000,000 operations
Electrical Life	1,000,000 operations
Colour	Red

Product Selection

Operator Type		Contact		Contact Action		Conduit	Type	Catalogue Number
				<input type="checkbox"/> Contact Open	<input type="checkbox"/> Contact Closed			
	Top Push Roller	Slow break before make	1 N.O. & 1 N.C.			3x breakouts	Imp 1 (roller parallel to switch front)	440P-M18001
	Top Push Cross Roller			Imp 2 (roller perpendicular to switch front)	440P-M18002			

Dimensions—mm (inches)



Connections

