

Kit Instructions

1336-MOD-EAG 40 and 50 HP NEMA Type 1 Enclosure

DESCRIPTION

The 1336-MOD-EAG Enclosure Kit provides the material required to enclose one of the open style 1336 Drives listed below:

<i>DRIVE HP AND VOLTAGE</i>	<i>POWER RATING CODE</i>
40 HP, 380/415/460V AC	1336-B040
50 HP, 380/415/460V AC	1336-B050

When properly installed, each kit will meet NEMA Type 1 (IP-20) standards and permit the drive heat sink to reside outside the enclosure. **GENERAL INSTALLATION REQUIREMENTS** in the **INSTALLATION** section of the Bulletin 1336 Hardware User Manual are for all Bulletin 1336 Drive installations and must be observed.

Each kit contains:

- (1) Top Panel, P/N 135082
- (1) Bottom Panel, P/N 135083
- (1) Left Side Panel, P/N 135084
- (1) Right Side Panel, P/N 135884
- (1) Communications Port Cover, P/N 135882
- (1) Front Cover, P/N 135085
- (28) 8-32 × $\frac{3}{8}$ Inch Hex-Head Screws, P/N 109842

INSTALLATION

To assemble the kit, access to the top bottom and both sides of the drive chassis is required.

If the drive has previously been installed, remove power to the drive and disconnect all control wiring. Control wiring must be rerouted through the knockouts in the top panel once the kit has been installed.

Allen-Bradley Parts

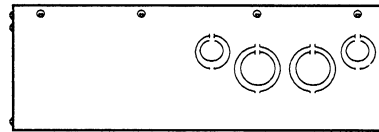
WARNING



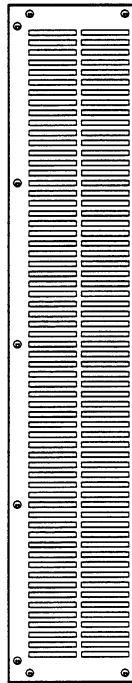
Electric shock can cause injury or death. Remove all power before working on this product.

Installation involves securing the top and bottom panels, then the two side panels to the chassis using the twenty-eight screws provided. If the 1336-MOD-S1 Serial Port Connector is installed, the Communications Port Cover may be discarded. The two captive thumbscrews at the bottom of the enclosure are used to secure the cover to the enclosure.

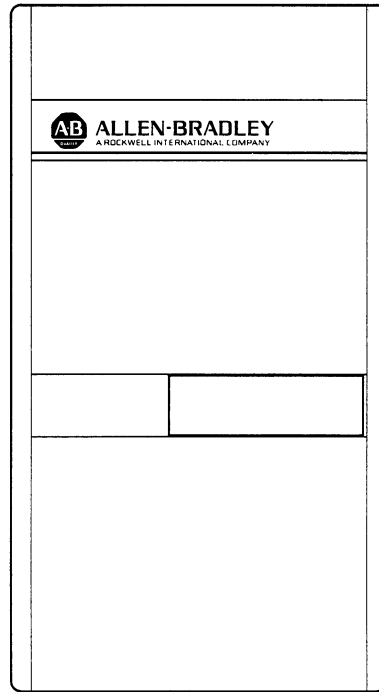
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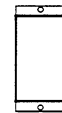
- 1 TOP PANEL
- 2 BOTTOM PANEL
- 3 LEFT SIDE PANEL
- 4 RIGHT SIDE PANEL
- 5 COMMUNICATIONS PORT COVER
- 6 FRONT COVER



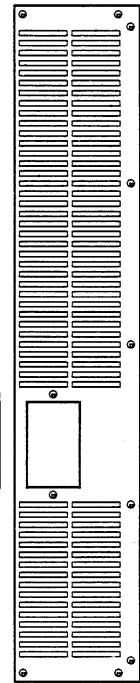
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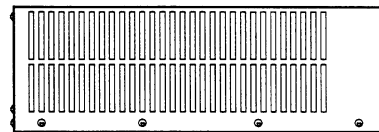
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