



ALLEN-BRADLEY THREE PHASE DC DRIVE MODULES

Spare parts are recommended for support of any Bulletin 1370 installation. "Spare Parts Kits", consisting of common drive components, provide a convenient method of ordering and stocking the required parts. Three levels of support are available:

- Level 1 Fuses - Includes (1) set of fuses from Bulletin 1370 drive
- Level 2 Circuit Boards - Includes (1) set of circuit boards from Bulletin 1370 drive
- Level 3 Power semi-conductors and devices - Includes (1) set of power devices such as SCR's, transistors, diode rectifiers, for Bulletin 1370 drive

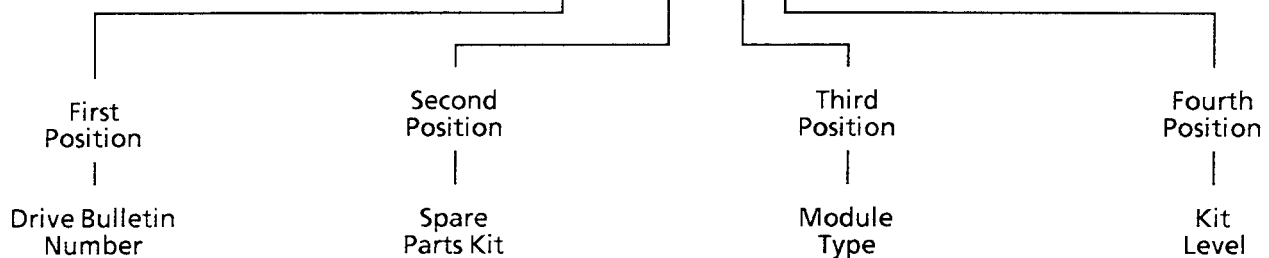
The different levels provide the needed spare parts required depending on the level of maintenance desired. Any part may be purchased separately; a complete listing of spare parts may be found in the instruction manual.

Spare Parts Kits

Description	Catalog Number	List Price
Level 1 105A Module	1370-SPK-A1	425
Level 1 250A Module	1370-SPK-B1	863
Level 1 350A Module	1370-SPK-C1	697
Level 2 105A, 250A & 350A Modules	1370-SPK-D2	2841
Level 3 105A Module	1370-SPK-A3	399
Level 3 250A Module	1370-SPK-E3	990
Level 3 350A Module	1370-SPK-F3	1130

Catalog Number Explanation Bulletin 1370 Spare Parts Kit

1370 - SPK - A 1



Letter	Level 1	Level 2	Level 3
A	105A Module	Refer to D	105A Module
B	250A Module	Refer to D	Refer to A or E
C	350A Module	Refer to D	Refer to A or E
D	Refer to A, B or C	150A, 250A, 350A Module	Refer to A or E
E	Refer to A, B or C	Refer to D	250A Module
F	Refer to A, B or C	Refer to D	350A Module

1	Fuses
2	Circuit Boards
3	Power Semi-conductors & Devices

**Bulletin 1370
Spare Parts Kit
Level 1**

Bulletin 1370 Module Type	Catalog Number	Item Number	Kit Contents Description	Quantity
105A	1370-SPK-A1	1	Rectifier Fuses, 100A	6
		2	DC Loop Fuses, 150A	2
		3	Control Fuses, 2A	4
250A	1370 SPK-B1	1	Rectifier Fuses, 250A	6
		2	DC Loop Fuses, 350A	2
		3	Control Fuses, 2A	4
350A	1370 SPK-C1	1	Rectifier Fuses, 350A	6
		2	DC Loop Fuses, 500A	2
		3	Control Fuses, 2A	4

**Bulletin 1370
Spare Parts Kit
Level 2**

Bulletin 1370 Module Type	Catalog Number	Item Number	Kit Contents Description	Quantity
105A, 250A & 350A	1370-SPK-D2	1	Main Control PCB	1
		2	Pot Board Ass'y	1
		3	Relay Board Ass'y	1
		4	Power Supply Ass'y	1

**Bulletin 1370
Spare Parts Kit
Level 3**

Bulletin 1370 Module Type	Catalog Number	Item Number	Kit Contents Description	Quantity
105A	1370-SPK-A3	1	Silicon Controlled Rectifier	4
		2	Control Transformer	1
250A	1370-SPK-E3	1	Silicon Controlled Rectifier	4
		2	Control Transformer	1
350A	1370-SPK-F3	1	Silicon Controlled Rectifier	4
		2	Control Transformer	1

Discount Schedule D4



Drives Division
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