



## 1391 AC Servo Drives (Series A, B, B-ES, C-HB, D, DES)

### Renewal Parts

Consult DRIVEIN / PASSPORT for pricing. 1391-AAxx-Axx option renewal parts information can be obtained from the factory.

#### n 1391 Series A, B and D

Description	Part Number		
	15A	22A	45A
Logic Board, 1391B <sup>1</sup>	126399	126399	126399
Connector Kit, 1391B	116356	116356	116356
Fuse, 5A, 120 Volt (F1, F2)	113829	113829	113829
Fuse, Shunt (F3)	101751	119766	115773
1391B-ESAQB (converts 1391B-AAxx to 1391B-ESAAxx-AQB)	151610	151610	151610
Cooling Fan, 230V, 5" (127 mm)	128935	128935	128935

#### n 1391B-ES

Description	Part Number		
	15A	22A	45A
Logic Board, 1391B-ES (Top)	133683	133683	133683
Logic Board, 1391B-ES (Bottom)	133684	133684	133684
AQB (Encoder Output) Board for 1391B-ESxxxx-AQB <sup>2</sup> T33685		133685	133685
Connector Kit for 1391B-ESxxxx-AQB	133471	133471	133471
Connector Kit for 1391B-ES	140082	140082	140082
Fuse, 5A, 120 Volt (F1, F2)	113829	113829	113829
Fuse, Shunt (F3)	101751	119766	115773
Cooling Fan, 230V, 5" (127 mm)	128935	128935	128935

See reverse side for notes and additional renewal parts information.

n 1391C-HB

Description	Part Number
	45A
Logic Board, 1391C-HB (Top)	133683
Logic Board, 1391C-HB (Bottom)	133684
AQB (Encoder Output) Board, 1391C-HB <sup>2</sup>	133685
Connector Kit, 1391C-HB w/AQB <sup>3</sup>	133699
Fuse, 5A, 120 Volt (F1, F2)	113829
Fuse, Shunt (F3)	115773

n 1391-DES

Description	Part Number		
	15A	22A	45A
Logic Board, 1391-DES	152381	152381	152381
AQB (Encoder Output) Board, 1391-DES <sup>2</sup>	152382	152382	152382
Connector Kit, 1391-DES	133471	133471	133471
Connector Kit, 1391-DES w/AQB	140082	140082	140082
Fuse, 5A, 120 Volt (F1, F2)	113829	113829	113829
Fuse, Shunt (F3)	101751	119766	115773
Display Board	152384	152384	152384
Memory Board	152383	152383	152383
Cooling Fan, 230V, 5" (127 mm)	128935	128935	128935

<sup>1</sup>The Logic Board listed is the recommended replacement for all standard 1391 Series A, B and D controllers.

**IMPORTANT:** This board can be used in a Series A controller, however, it is recommended that a Series A Logic Board not be used in a Series B or D controller. Use of a Series A Logic Board in a Series B or D controller may result in a loss of some additional features provided by this Logic Board, including undervoltage sensing and 5000 RPM operation.

<sup>2</sup>An A Quad B Board cannot be used on a standard 1391B controller.

<sup>3</sup>A Quad B is standard on the 1391C-HB.



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