



## Installing Your 1394-CPDC Cables

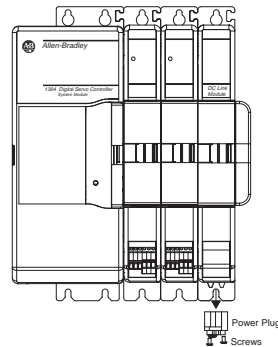
This document illustrates the installation of the 1394-CPDC cables and is used in conjunction with the *1394 Digital AC Multi-Axis Motion Control System User Manual* (publication 1394-5.0). You can link two 1394 systems together using either a 1.5 meter (4.92 ft) cable (catalog number 1394-CPDC-0015) or 3 meter (9.84 ft) cable (catalog number 1394-CPDC-0030).

### Wiring 1394-DCLMs Together

To wire 1394-DCLMs together:

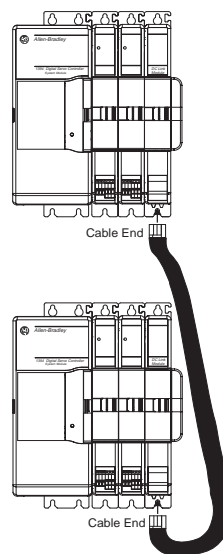
1. Remove the power plug from the front underside of each 1394-DCLM using a phillips screwdriver.

**Figure 1**  
Removing the Power Plug



2. Connect an end of the cable to each 1394-DCLM.

**Figure 2**  
Connecting the Cable to the 1394-DCLMs



3. Secure the cable to the 1394-DCLMs with the provided screws (4M x 10) using 12-15in./lbs of torque.

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