

A Quad B Feedback Cable Kit (Cat. No. 1394–SA15)

This publication provides the information necessary to use the 1394–SA15 Feedback Cable, which is used to connect the 1394–SJTxx or DSM–xxx servo system module to encoder feedback inputs, external encoder power and analog outputs from a motion controller. The A Quad B output provides an emulated differential encoder feedback signal for a motion controller.

What This Kit Contains

The 1394–SA15 is a 4.5 m (15ft) cable assembly with flying leads. Since each 1394–SA15 cable assembly provides connections for only one axis, use one cable assembly for each axis. Using the table below, verify that you have received the appropriate items:

For this part number:	Which represents:	You should receive this quantity:
1394–SA15	A Quad B Feedback Cable	1
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Connecting the Cable

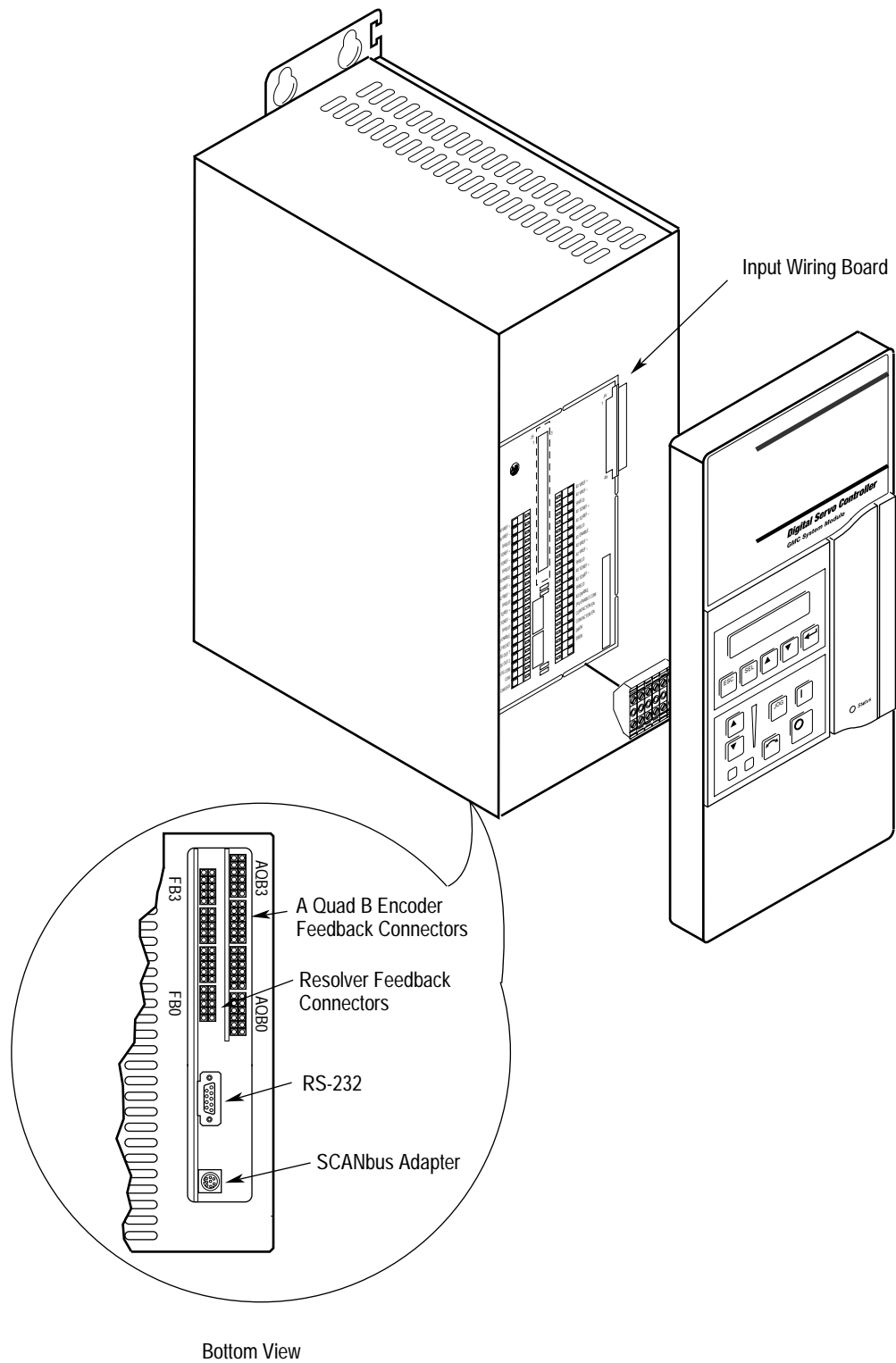
Approximately twenty–four hours before you begin, uncoil the cable and hang it to relieve the stress from coiling.

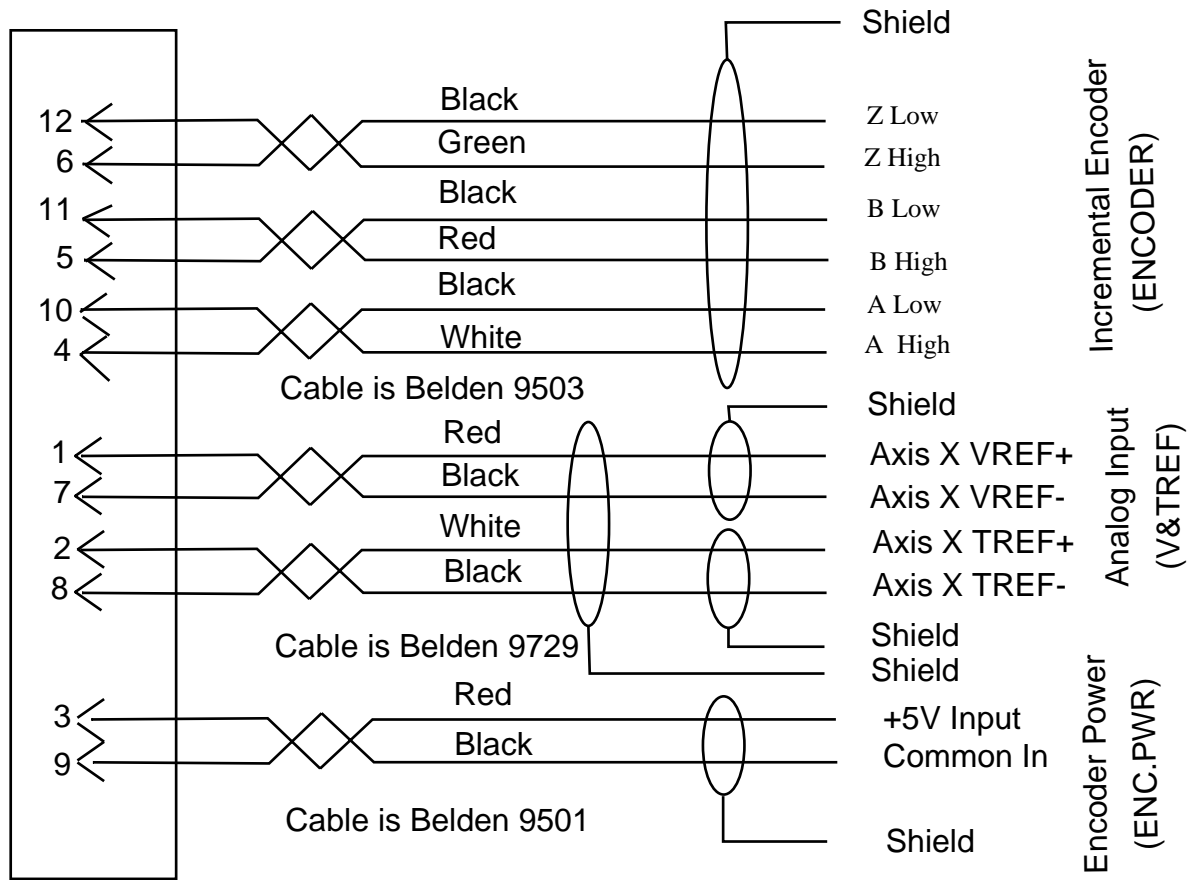
Connect the 12 pin mate–n–lock connector to the appropriate system module A Quad B encoder connector port for the axis (ports AQB0 through AQB3 represent axes 0 through 3). Refer to the figure below for more information.

Connect the 5V DC $\pm 5\%$ 3A power source to only one axis using any of the four A Quad B ports (AQB0 through AQB3). This one connection provides encoder power for up to four axes. This power source must be connected to the ENC.PWR flying lead cable. Refer to the User Manual provided with your system module for more information about A Quad B.

The velocity or torque reference from the motion controller is interconnected to the drive through this cable. When you use this cable, there is no need to interconnect a velocity or torque reference to the input wiring board of the servo system module.

Spare Allen-Bradley Parts





Note: Cable shields are not connected on the 12 pin connector end.



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