

**8510 Spare Parts
AC Drive Used With The 1327ab, Ac & Ad Motor**

Catalog Number	Part Number	Description
<i>fuses:</i>		
*****	145863	Fuse, FU1R, FU1S, FU2R, FU2S, all size drives; FU2T on 22kW
*****	151465	Fuse, FU3R, FU3S, FU3T, 6kW drive only
*****	151287	Fuse, FU3R, FU3S, FU3T, 11kW & 22kW drives only
*****	148133	Gate drive fuse, all size drives (one fuse per part number)
*****	148134	5V dc power supply fuse, all size drives (one fuse)
<i>main control boards:</i>		
*****	152687	6kW drives only
*****	152678	11kW & 22kW drives only
<i>I/O boards:</i>		
*****	152683	-A1, 6kW drives only, standard board
*****	152684	-B1, 6kW drives only, w/16 bit digital input
*****	152685	-C1, 6kW drives only, w/high linearity A/D converter
*****	152686	-D1, 6kW drives only, w/options B1 & C1
*****	152679	-A2, 11 & 22 kW drives only, standard board
*****	152680	-B2, 11 & 22 kW drives only, w/16 bit digital input
*****	152681	-C2, 11 & 22 kW drives only, w/high linearity A/D converter
*****	152682	-D2, 11 & 22 kW drives only, w/options B2 & C2
<i>display boards:</i>		
*****	152905	Keypad/display board, all size drives
<i>IC chips:</i>		
*****	155850	Firmware kit, all size drives, includes 152869
*****	152869 or 151283	EEPROM, all size drives, on I/O board, parameter storage

Notes:

- 1) To avoid reprogramming the drive, remove the eight-pin EEPROM from the malfunctioning I/O board and install it in the replacement I/O board.
- 2) The gate driver boards and transistors should be repaired only by Allen-Bradley.
No repair parts are available for the power section.
- 3) For critical process applications, it is recommended that a complete drive be maintained as a spare.