



## *Installation Instructions*

# ControlLogix 32-Point DC (10-31.2V) Input Module Series B

Catalog Number 1756-IB32/B

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### **Obtain a User Manual**

This product also has a user manual (pub. no. 1756-UM058). To view it, visit [www.ab.com/manuals](http://www.ab.com/manuals) or [www.theautomationbookstore.com](http://www.theautomationbookstore.com).

To purchase a manual, you can:

- contact your distributor or Rockwell Automation representative
- visit [www.theautomationbookstore.com](http://www.theautomationbookstore.com) and place an order
- call 800.963.9548 (USA/Canada) or 001.320.725.1574 (outside USA/Canada)

### Important User Information

Because of the variety of uses for the products described in this publication, those responsible for the application and use of these products must satisfy themselves that all necessary steps have been taken to assure that each application and use meets all performance and safety requirements, including any applicable laws, regulations, codes and standards. In no event will Rockwell Automation be responsible or liable for indirect or consequential damage resulting from the use or application of these products.

Any illustrations, charts, sample programs, and layout examples shown in this publication are intended solely for purposes of example. Since there are many variables and requirements associated with any particular installation, Rockwell Automation does not assume responsibility or liability (to include intellectual property liability) for actual use based upon the examples shown in this publication.

Allen-Bradley publication SGI-1.1, *Safety Guidelines for the Application, Installation and Maintenance of Solid-State Control* (available from your local Rockwell Automation office), describes some important differences between solid-state equipment and electromechanical devices that should be taken into consideration when applying products such as those described in this publication.

Reproduction of the contents of this copyrighted publication, in whole or part, without written permission of Rockwell Automation, is prohibited.

Throughout this publication, notes may be used to make you aware of safety considerations. The following annotations and their accompanying statements help you to identify a potential hazard, avoid a potential hazard, and recognize the consequences of a potential hazard:

<b>WARNING</b> 	Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.
<b>ATTENTION</b> 	Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss.
<b>IMPORTANT</b>	Identifies information that is critical for successful application and understanding of the product.

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## Environment and Enclosure

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**ATTENTION**

This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 meters without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

This equipment is supplied as "open type" equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

NOTE: See NEMA Standards publication 250 and IEC publication 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure. Also, see the appropriate sections in this publication, as well as the Allen-Bradley publication 1770-4.1 ("Industrial Automation Wiring and Grounding Guidelines"), for additional installation requirements pertaining to this equipment.

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## Prevent Electrostatic Discharge

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**ATTENTION**

This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- If available, use a static-safe workstation.

When not in use, store the equipment in appropriate static-safe packaging.

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### Removal and Insertion Under Power

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**WARNING**

When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations.

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Be sure that power is removed or the area is nonhazardous before proceeding. Repeated electrical arcing causes excessive wear to contacts on both the module and its mating connector. Worn contacts may create electrical resistance that can affect module operation.

### European Hazardous Location Approval

If you install the module in a European Zone 2 location, consider:

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#### European Zone 2 Certification

This equipment is intended for use in potentially explosive atmospheres as defined by European Union Directive 94/9/EC.

The LCIE (Laboratoire Central des Industries Electriques) certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of Category 3 equipment intended for use in potentially explosive atmospheres, given in Annex II to this Directive. The examination and test results are recorded in confidential report No. 28 682 010.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 50021 (1999).

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**IMPORTANT**

When using this product, also consider the following:

- This equipment is not resistant to sunlight or other sources of UV radiation.
- The secondary of a current transformer shall not be open-circuited when applied in Class I, Zone 2 environments.
- Equipment of lesser Enclosure Type Rating must be installed in an enclosure providing at least IP54 protection when applied in Class I, Zone 2 environments.
- This equipment shall be used within its specified ratings defined by Allen-Bradley.
- Provision shall be made to prevent the rated voltage from being exceeded by transient disturbances of more than 40% when applied in Class I, Zone 2 environments.

## North American Hazardous Location Approval

<b>The following information applies when operating this equipment in hazardous locations:</b>	<b>Informations sur l'utilisation de cet équipement en environnements dangereux :</b>
<p>Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.</p>	<p>Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.</p>

Allen-Bradley A

<b>The following information applies when operating this equipment in hazardous locations:</b>	<b>Informations sur l'utilisation de cet équipement en environnements dangereux :</b>
<p data-bbox="119 276 217 299"><b>WARNING</b></p>  <p data-bbox="243 272 409 294"><b>EXPLOSION HAZARD</b></p> <ul data-bbox="295 294 481 1058" style="list-style-type: none"> <li>• Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.</li> <li>• Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.</li> <li>• Substitution of components may impair suitability for Class I, Division 2.</li> <li>• If this product contains batteries, they must only be changed in an area known to be nonhazardous.</li> </ul>	<p data-bbox="502 276 637 299"><b>AVERTISSEMENT</b></p>  <p data-bbox="657 272 833 294"><b>RISQUE D'EXPLOSION</b></p> <ul data-bbox="709 294 916 1058" style="list-style-type: none"> <li>• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.</li> <li>• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.</li> <li>• La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2.</li> <li>• S'assurer que l'environnement est classé non dangereux avant de changer les piles.</li> </ul>

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## Identify the Module Components

You received the following components with your order:

- 1756-IB32 module
- Removable Terminal Block (RTB) door label

If you did not receive these components, contact your local distributor Rockwell Automation sales office.

This module mounts in a 1756 chassis and uses a separately-ordered RTB or a Bulletin 1492 Interface Module (IFM)<sup>(1)</sup> to connect all field-side wiring. This module uses one of the following RTBs:

- 1756-TBCH 36 position Cage clamp RTB
- 1756-TBS6H 36 position Spring clamp RTB

Use an extended-depth cover (1756-TBE) for applications with heavy gauge wiring or requiring additional routing space. When using an IFM, consult the documentation that came with it to connect wiring.

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**IMPORTANT**

Before you install your module, you should:

- install and ground a 1756 chassis and power supply.
  - order and receive an RTB or IFM, and its components, for your application.
- 

## Note the Power Requirements

This module receives power from the 1756 chassis power supply and requires 2 sources of power from the backplane:

- 120mA at 5.1V dc
- 2mA at 24V dc

Add this current/power value (0.66W) to the requirements of all other modules in the chassis to prevent overloading the power supply.

<sup>(1)</sup> The Bulletin 1492 IFM may not be used in any application that requires agency certification of the ControlLogix<sup>®</sup> system. Use of the IFM violates the UL, CSA and FM certifications of this product.

## Install the Module

You can install or remove the module while chassis power is applied.

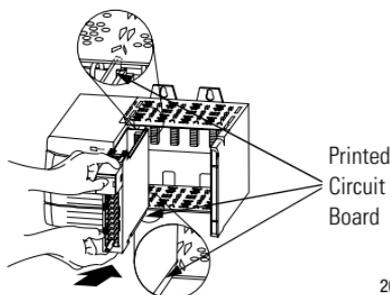
**WARNING**



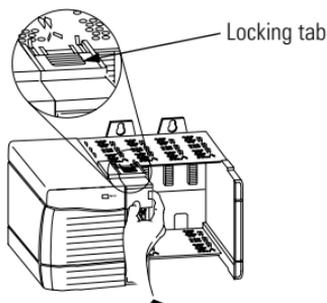
When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding. Repeated electrical arcing causes excessive wear to contacts on both the module and its mating connector. Worn contacts may create electrical resistance that can affect module operation.

1. Align the circuit board with the top and bottom chassis guides.



2. Slide the module into chassis until module locking tabs click.

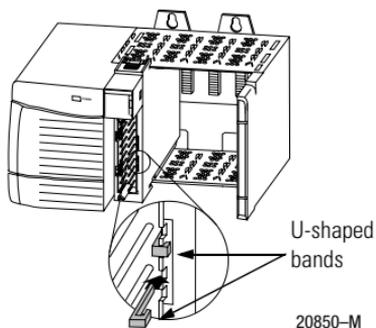


## Key the Module and Removable Terminal Block/Interface Module

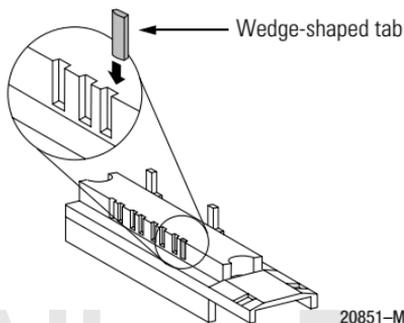
Use the wedge-shaped keying tabs and U-shaped keying bands to prevent connecting the wrong wires to your module.

Key positions on the module that correspond to unkeyed positions on the RTB. For example, if you key the first position on the module, leave the first position on the RTB unkeyed.

1. To key the module, insert the U-shaped band, as shown.



2. Push the band until it snaps in place.
3. To key the RTB or IFM, insert the wedge-shaped tab with rounded edge first, as shown.



4. Push the tab until it stops.

Reposition the tabs to rekey future module applications.

## Wire the Removable Terminal Block

Wire the RTB with a 1/8 inch (3.2mm) maximum flat-bladed screwdriver before installing it onto the module.

**WARNING**

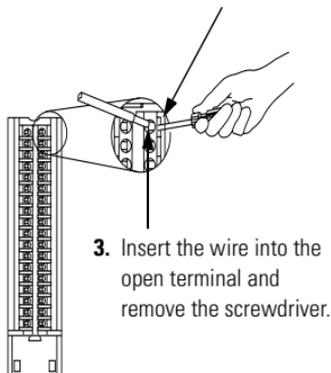


When you connect or disconnect the Removable Terminal Block (RTB) while field side power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

### Spring Clamp RTB

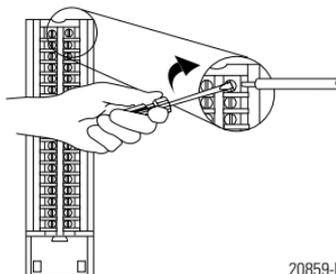
1. Strip 7/16 inch (11mm) maximum length of wire.
2. Insert the screwdriver into the inner hole of the RTB.



20860-M

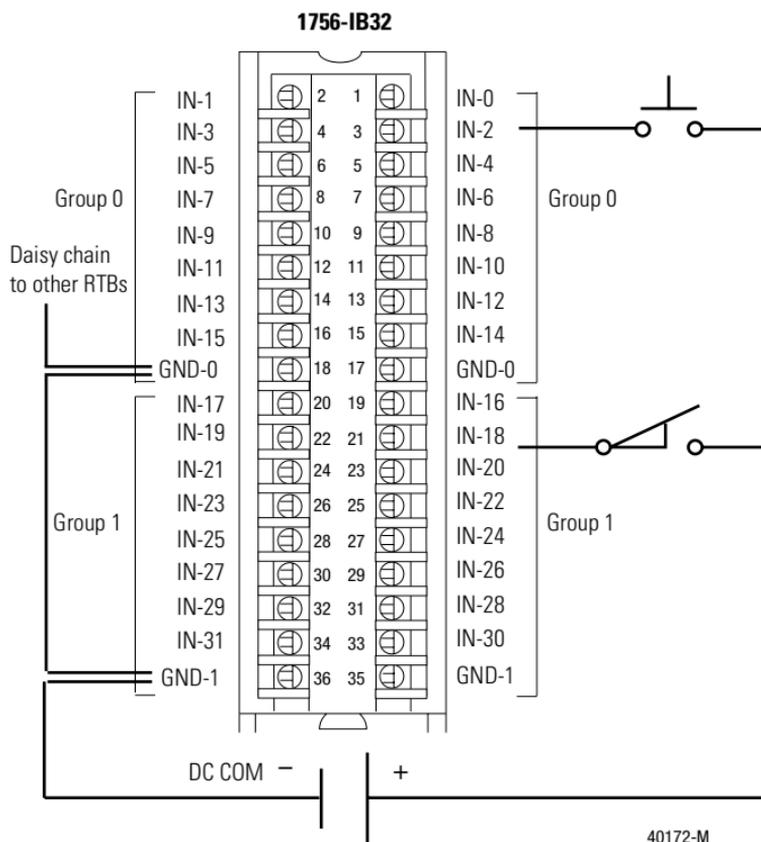
### Cage Clamp RTB

1. Strip 3/8 inch (9.5mm) maximum length of wire.
2. Insert the wire into the open terminal.
3. Turn the screw clockwise to close the terminal on the wire.



## Wire the Module

You can only connect wiring to your module with an RTB or IFM.

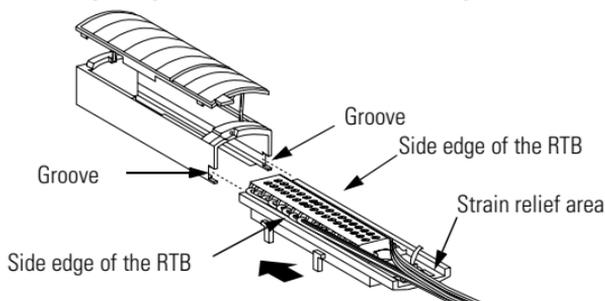


- NOTES: **1.** All terminals with the same name are connected together on the module. For example, DC COM can be connected to either terminal marked GND-1.
- 2.** When you daisy chain to other RTBs, always connect the daisy chain as shown above. Do not connect more than 2 wires to any single terminal at any time.
- 3.** This wiring example shows a single voltage source.
- 4.** If separate power sources are used, do not exceed the specified isolation voltage.

After completing field-side wiring, secure the wires in the strain relief area with a cable-tie.

## Assemble the Removable Terminal Block and the Housing

1. Align the grooves at the bottom of the housing with the side edges of the RTB.



2. Slide the RTB into the housing until it snaps into place. 20858-M

## Install the Removable Terminal Block onto the Module

### WARNING

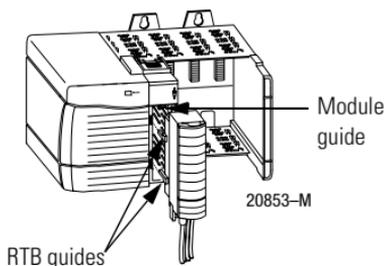


When you connect or disconnect the Removable Terminal Block (RTB) with field side power applied, an electrical arc can occur. This could cause an explosion in hazardous location installations.

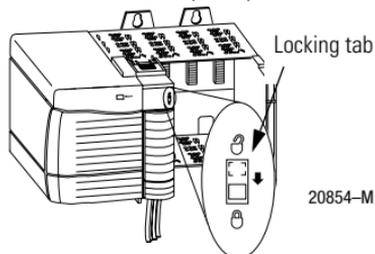
Before proceeding with RTB installation, make certain:

- power is removed or the area is nonhazardous.
- field-side wiring of the RTB has been completed.
- the RTB housing is snapped in place on the RTB.
- the RTB housing is closed.
- the locking tab at the top of the module is unlocked.

1. Align the side and top, bottom guides.



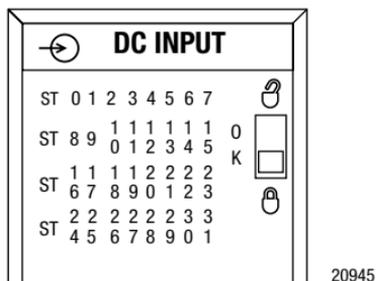
2. Press quickly and evenly to seat the RTB until the latches snap into place.



3. Slide the locking tab down.

## Check the Indicators

The indicators show individual I/O status (yellow) for each point and a bi-colored LED for module "OK" (red/green).



During power up, an indicator test is done and the following occurs:

- "OK" indicator turns red for 1 second and then turns to flashing green if it has passed the self-test.
- I/O status indicators turn ON for a maximum of 2 seconds and then turn OFF.

Indicator:	Displaying:	Means:	Take this action:
OK	Steady green light	The inputs are being multicast and in normal operating state.	None
OK	Flashing green light	The module has passed internal diagnostics but is not multicasting inputs.	Configure the module with RSLogix 5000 programming software.
OK	Flashing red light	Previously established communication has timed out.	Check controller and chassis communication.
OK	Steady red light	An unrecoverable error has occurred on the module.	Replace the module.
I/O State	Yellow	The input is active.	None

This completes installation of the module. Use the following information to remove the module, if necessary.

## Remove the Removable Terminal Block from the Module

If you need to remove the module, you must remove the RTB first.

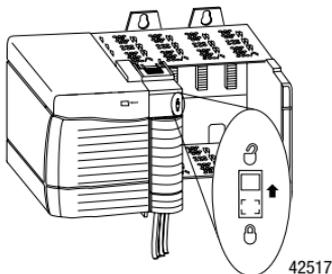
**WARNING**



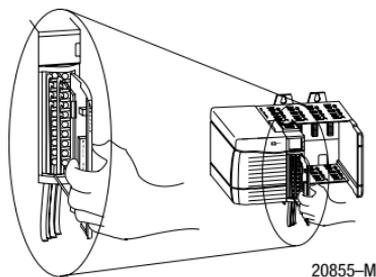
When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

Before removing the module, you must remove the RTB.

1. Unlock the locking tab at the top of the module.

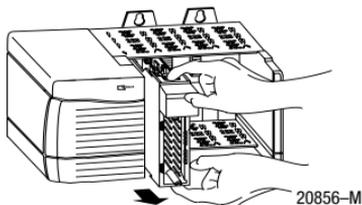


2. Open the RTB door and pull the RTB off the module.

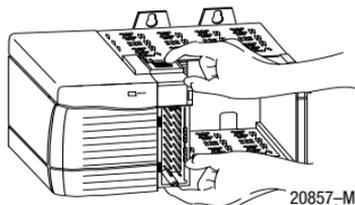


## Remove the Module

1. Push in top and bottom locking tabs.



2. Pull module out of the chassis.



## 1756-IB32/B Specifications

Number of Inputs	32 (16 points/common)
Module Location	1756 ControlLogix Chassis
Backplane Current	120mA @ 5.1V dc & 2mA @ 24V dc
Backplane Power	0.66W
Maximum Power Dissipation (Module)	6.2W @ 60°C
Thermal Dissipation	21.1 BTU/hr @ 60°C
On-State Voltage Range	10-31.2V dc
Nominal Input Voltage	24V dc
ON-State Current @ 10V dc @ 31.2V dc	2.0mA 5.5mA
Maximum Off-State Voltage	5V dc
Maximum Off-State Current	1.5mA
Maximum Input Impedance @ 31.2V dc	5.67k $\Omega$
Input Delay Time OFF to ON Hardware delay ON to OFF Hardware delay	Programmable filter: 0ms, 1ms or 2ms 380 $\mu$ s maximum plus filter time Programmable filter: 0ms, 1ms, 2ms, 9ms or 18ms 420 $\mu$ s maximum plus filter time
Diagnostic Functions Change of state Time stamp on inputs	Software configurable +/- 200 $\mu$ s
Short/Inrush Current	250mA peak (decaying to <37% in 22ms, without activation)
Cyclic Update Time	User selectable (100 $\mu$ s minimum/750ms maximum)
Reverse Polarity Protection	Yes

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Isolation Voltage	
Group to group	250V maximum continuous 100% tested at 2546V dc for 1s
User to system	250V maximum continuous 100% tested at 2546V dc for 1s
RTB Screw Torque (Cage clamp)	4.4 inch-pounds (0.4Nm) maximum
Module Keying (Backplane)	Software configurable
RTB Keying	User defined mechanical keying
Field Wiring Arm and Housing	36 Position RTB (1756-TBCH or TBS6H) <sup>(1)</sup>
Environmental Conditions	
Operating Temperature	IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): 0 to 60°C (32 to 140°F)
Storage Temperature	IEC 60068-2-1 (Test Ab, Un-packaged Non-operating Cold), IEC 60068-2-2 (Test Bb, Un-packaged Non-operating Dry Heat), IEC 60068-2-14 (Test Na, Un-packaged Non-operating Thermal Shock): -40 to 85°C (-40 to 185°F)
Relative Humidity	IEC 60068-2-30 (Test Db, Un-packaged Non-operating Damp Heat): 5 to 95% non-condensing
Vibration	IEC60068-2-6 (Test Fc, Operating): 2g @ 10-500Hz
Operating Shock	IEC60068-2-27 (Test Ea Unpackaged shock): 30g
Non-Operating Shock	IEC60068-2-27 (Test Ea Unpackaged shock): 50g
Emissions	CISPR 11: Group 1, Class A

ESD Immunity	IEC 61000-4-2: 6kV contact discharges 8kV air discharges
Radiated RF Immunity	IEC 61000-4-3: 10V/m with 200Hz 50% Pulse 100%AM at 900Mhz 10V/m with 1kHz sine-wave 80%AM from 30MHz to 2000MHz 10V/m with 200Hz 50% Pulse 100%AM at 1890Mhz
EFT/B Immunity	IEC 61000-4-4: $\pm 4$ kV at 2.5kHz on power ports $\pm 4$ kV at 2.5kHz on signal ports
Surge Transient Immunity	IEC 61000-4-5: $\pm 1$ kV line-line(DM) and $\pm 2$ kV line-earth(CM) on power ports $\pm 1$ kV line-line(DM) and $\pm 2$ kV line-earth(CM) on signal ports
Conducted RF Immunity	IEC 61000-4-6: 10Vrms with 1kHz sine-wave 80%AM from 150kHz to 80MHz
Enclosure Type Rating	None (open-style)
Conductors	Wire Size
	Category
	Screwdriver Blade Width for RTB

#22 to #14 AWG (0.324 to 2.08 sq. mm) stranded<sup>(1)</sup>  
3/64 inch (1.2mm) insulation maximum  
1<sup>(2)</sup>, 3<sup>(3)</sup>

1/8 inch (3.2mm) maximum

# Allen-Bradley A

## 18 ControlLogix 32-Point DC (10-31.2V) Input Module Series B

Certifications: (when product is marked)	UL UL Listed Industrial Control Equipment CSA CSA Certified Process Control Equipment CSA CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations FM FM Approved Equipment for use in Class I Division 2 Group A,B,C,D Hazardous Locations CE <sup>(4)</sup> European Union 89/336/EEC EMC Directive, compliant with: EN 50082-2; Industrial Immunity EN 61326; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions C-Tick <sup>(4)</sup> Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions EEx <sup>(4)</sup> European Union 94/9/EEC ATEX Directive, compliant with: EN 50021; Potentially Explosive Atmospheres, Protection "n" (Zone 2)
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(1) Maximum wire size will require extended housing - 1756-TBE.

(2) Use this conductor category information for planning conductor routing as described in the system level installation manual.

(3) Refer to publication 1770-4.1 *Industrial Automation Wiring and Grounding Guidelines*.

(4) See the Product Certification link at [www.ab.com](http://www.ab.com) for Declarations of Conformity, Certificates, and other certification details.

Allen-Bradley A

## Rockwell Automation Support

Rockwell Automation provides technical information on the web to assist you in using our products. At <http://support.rockwellautomation.com>, you can find technical manuals, a knowledge base of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration and troubleshooting, we offer TechConnect Support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit <http://support.rockwellautomation.com>.

## Installation Assistance

If you experience a problem with a hardware module within the first 24 hours of installation, please review the information that's contained in this manual. You can also contact a special Customer Support number for initial help in getting your module up and running:

United States	1.440.646.3223 Monday – Friday, 8am – 5pm EST
Outside United States	Please contact your local Rockwell Automation representative for any technical support issues.

## New Product Satisfaction Return

Rockwell tests all of our products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned:

United States	Contact your distributor. You must provide a Customer Support case number (see phone number above to obtain one) to your distributor in order to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for return procedure.

[www.rockwellautomation.com](http://www.rockwellautomation.com)

### Corporate Headquarters

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Asia Pacific: Rockwell Automation, 55 Newton Road, #11-01/02 Revenue House, Singapore 307987, Tel: (65) 351 6723, Fax: (65) 355 1733

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