



# ATTENTION

## Pre-installation Considerations

The 1771-OX module contains mercury-wetted relays. Observe the following caution:



**ATTENTION:** Handle the module carefully and avoid excessive vibration. This can cause damage to the glass bulb which houses the mercury and contacts. Failure to observe this caution may cause damage to the module's circuitry.



**ATTENTION:** You must mount the Power Contact Output module within 30° of vertical in order for the mercury-wetted relays to function. Wait 3 minutes and/or operate the relays manually 16 times before the module is powered-up in an actual application. Perform this procedure once at initial installation of the module, and any time the module has been removed and reinstalled. Failure to do this could result in improper relay action upon power-up.



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