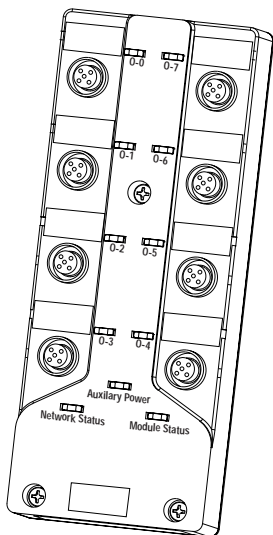




Installation Instructions

ArmorBlock MaXum 8 Output Module

(Cat. No. 1792D-0B8D)



42335

This ArmorBlock MaXum™ I/O module (Cat. No. 1792D-0B8D) is a stand-alone 24V dc I/O product which communicates via a DeviceNet™ network. The sealed housing of this module requires no enclosure.

This module has 8 outputs. Outputs are self-protected 24V dc and provide up to 1A each. Diagnostic features included are short circuit and no load detection reported to the point level.

Check Package Contents

Your package contains:

- 1 ArmorBlock MaXum Module
- Installation Instructions

IMPORTANT

Cable bases are ordered and shipped separately.

European Communities (EC) Directive Compliance

If this product has the CE mark it is approved for installation within the European Union and EEA regions. It has been designed and tested to meet the following directives.

EMC Directive

This product is tested to meet the Council Directive 89/336/EC Electromagnetic Compatibility (EMC) by applying the following standards, in whole or in part, documented in a technical construction file:

- EN 50081-2 EMC — Generic Emission Standard, Part 2 — Industrial Environment
- EN 50082-2 EMC — Generic Immunity Standard, Part 2 — Industrial Environment

This product is intended for use in an industrial environment.

Low Voltage Directive

This product is tested to meet Council Directive 73/23/EEC Low Voltage, by applying the safety requirements of EN 61131-2 Programmable Controllers, Part 2 - Equipment Requirements and Tests.

For specific information required by EN 61131-2, see the appropriate sections in this publication, as well as the Allen-Bradley publication Industrial Automation Wiring and Grounding Guidelines For Noise Immunity, publication 1770-4.1.

Install Your ArmorBlock MaXum I/O Module

To install the module you must:

- Set the node address.
- Mount the module to the cable base.
- Connect the output cord sets to the MaXum module.
- Communicate with your ArmorBlock MaXum I/O module.

More detailed information about each of these steps is in the following procedures.

Set the Node Address

Valid node addresses are **00** to **63**.

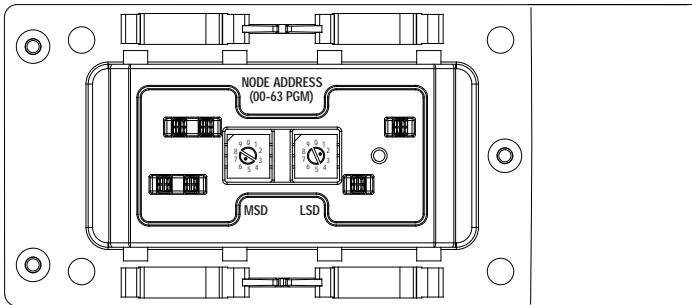
Set the node address using the rotary switches, RSNetWorx for DeviceNet™ software, or another software configuration tool. Setting the switches between **64** to **99** allows the software to have address control.

Each module is shipped with the node address set to **63**. The switches are located on the underside of the module. The two switches are:

- MSD (most significant digit)
- LSD (least significant digit)

To reset the node address, use a small blade screwdriver to rotate the switches. Line up the small black dot on the switch with the number setting you wish to use.

The rotary switches are read at module power up only. Settings between 64 and 99 cause the module to use the last valid node address stored internally. Example: The last setting was 40. If a change is made to 68, and then you power up, the address will default to 40.



Bottom View of Module

The module is equipped with AutoBaud detect. AutoBaud lets the module read the settings already in use on your DeviceNet network and automatically adjusts to follow those settings.

Mount the Module to the Cable Base

This module mounts to the following cable bases:

- 1792D-CBFM for KwikLink flat media installation
- 1792D-CB12 for 12mm drop cable installation
- 1792D-CB18P for round media DeviceNet connection
- or other optional cable base assembly

IMPORTANT

The cable base should already be mounted. See publications 1792D-5.9 (CBFM & CB12) or 1792D-5.36 (CB18, CB18P) to install the cable base.

To install the module:

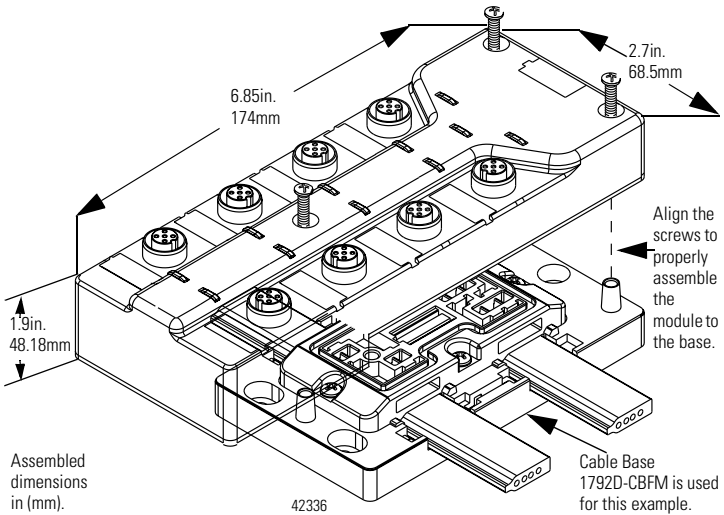
IMPORTANT

Proper alignment of the screws is necessary to complete the connections between the module contacts and cable contacts.

1. Position the module over the mounted cable base. Align the three captive screws in the module with the accepting receptacles in the base.
2. Tighten the screws with a torque of 8 inch-pounds to secure the module to the base.

IMPORTANT

Dimensions change according to the cable base and module combination used.

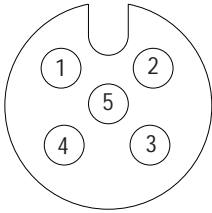


Connect the Output Cord Sets to the MaXum Module

This module uses 5 pin micro (12mm) style PCB mounted connectors.

Eight micro caps cover the connectors on your module. Remove the caps and connect your cables to the appropriate ports.

Use the micro caps to cover and seal unused ports. A pinout diagram for the connectors is shown below.

**Output Micro-Connector**

(View into Sockets)

Pin 1 Not Used

Pin 2 Not Used

Pin 3 Auxiliary Power Ground

Pin 4 Output A

Pin 5 Not Used

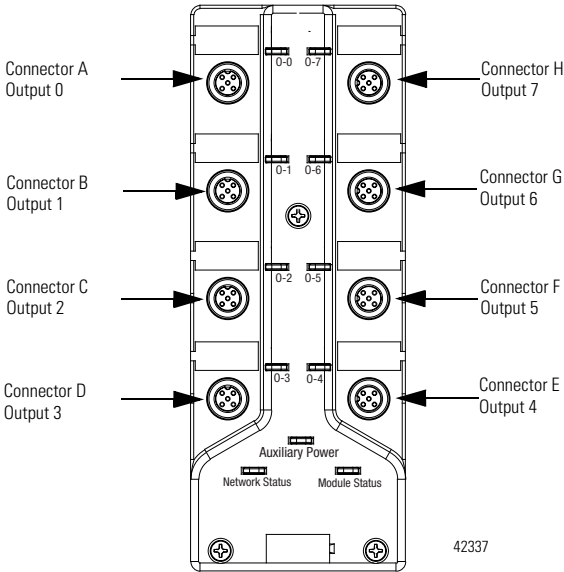
41452

Please refer to publication 889-5.0 for Rockwell Automation cables and cord sets offerings.

ATTENTION**ATTENTION:**

- Make sure all connectors and caps are securely tightened to properly seal the connections against leaks and maintain IP67 requirements.
- For maximum noise immunity, input and output cable return wires must be properly terminated. When inputs and outputs are connected in loopback, return wires should be connected together.
- I/O cable length should be less than 30 meters.

I/O connectors for this module are shown below.



DeviceNet Cable

DeviceNet cables are described in the installation publications for the cable base assembly of your choice. Refer to the following publications:

- 1792D-5.9 ArmorBlock MaXum Cable Base Installation Guide
- DN-6.7.2 DeviceNet Cable Planning and Installation Manual

Communicate with Your ArmorBlock MaXum I/O Module

This ArmorBlock module's I/O is exchanged with the master through a poll, change of state, or cyclic connection.

The module produces output data as follows:

Type of I/O Connections	Consumes	Produces
Cyclic	1 Bytes	2 Bytes
Polled	1 Bytes	2 Bytes
Change of State	1 Bytes	2 Bytes

Cyclic - allows configuration of the block as an I/O client. The block will produce and consume its I/O cyclically at the rate configured.

Polled - a master initiates communication by sending its polled I/O message to the module. This 8 output module consumes the message, updates outputs and produces a response. The response has output faults and the status of the Auxiliary power.

Change of state - productions occur when an input changes or a fault condition occurs. If no input or fault condition change occurs within the expected packet rate, a heartbeat production occurs. This heartbeat production tells the scanner module that the I/O module is alive and ready to communicate.

Refer to the table below for the word/bit definitions.

Bit	07	06	05	04	03	02	01	00
Produces 0	OFLT7	OFLT6	OFLT5	OFLT4	OFLT3	OFLT2	OFLT1	OFLT0
Produces 1	RSVP	OPWR	RSVP	RSVP	RSVP	RSVP	RSVP	RSVP
Consumes 0	07	06	05	04	03	02	01	00

Where: OFLT = Output Fault OPWR = Output Power 0 = Output RSVP = Reserved

Byte	Bit	Description
Produces 0	00-07	Output no load or overload fault (OFLT): When the bit is set (1), an output fault has occurred. OFT0 corresponds to output 0, OFT1 corresponds to output 1, OFT2 corresponds to output 2, OFT3 corresponds to output 3, OFT4 corresponds to output 4, OFT5 corresponds to output 5, OFT6 corresponds to output 6, and OFT7 corresponds to output 7.
Produces 1	00-05, 07 06	Reserved Output Power Fault (OPWR): When the bit is set (1), Auxiliary Power is not present.
Consumes 0	00-07	Output bits: When the bit is set (1), the output will be turned on. Bit 00 corresponds to output 0, bit 01 corresponds to output 1, bit 02 corresponds to output 2, bit 03 corresponds to output 3, bit 04 corresponds to output 4, bit 05 corresponds to output 5, bit 06 corresponds to output 6, bit 07 corresponds to output 7.

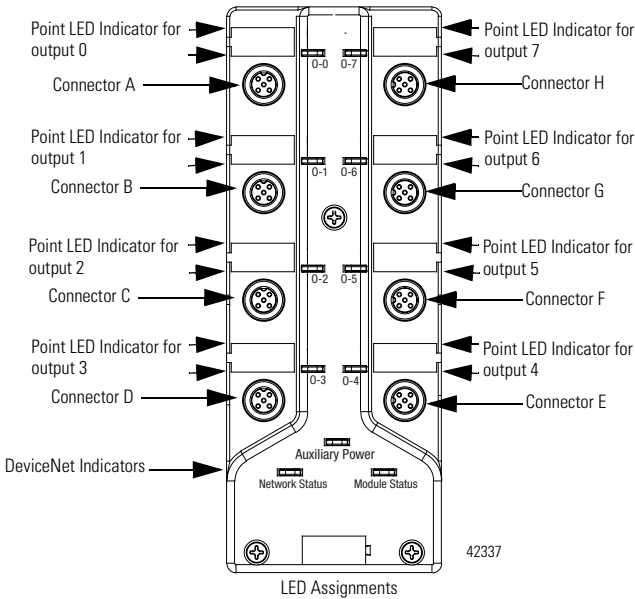
The DeviceNet Network uses advanced network technology, producer/consumer communication, to increase network functionality and throughput. Visit our web site at <http://www.ab.com/networks> for producer/consumer technology information and updates.

Troubleshoot with the Indicators

This module has the following indicators:

- Network status indicator
- Module status indicator
- Individual point status indicators

The following illustration describes module status indicators.



The table below describes the module status indicator.

Module Status Indicator	
Indication	Status
None	No Power
Green Blinking Solid	Needs Commissioning Operating Normal
Red Blinking Solid	Recoverable Fault Unrecoverable Fault

The following table describes the network status and Auxiliary power indicators.

Network Status Indicator	
Indication	Status
None	Not On line
Green Blinking Solid	On line/No Connections On line/Connected
Red Blinking Solid	Connection Timed Out Failed Communication: A duplicate node address exists or module is at the wrong baud rate.
Auxiliary Power	
Indication	Status
None	No Auxiliary Power
Green Solid	Auxiliary Power Present

The following table describes I/O status indicators.

I/O Status Indicators			
Function	Module Status Indicator	Point Indicator	Condition
Outputs	Green	None	Output not energized
	Green	Yellow	Output energized
	Module Status blink red	Orange	Output shorted-auto restart
	Module Status blink red	Red	Output shorted-latching
	Module Status blink red	Orange	Output no load-auto restart
	Module Status blink red	Red	Output no load-latching

For more information on indications, see the Product Data, publication 1792-2.1.

Specifications

8 Output Module - Cat. No. 1792D-0B8D			
Output Specifications		Max	Min
Outputs per block		8 sourcing outputs labeled O0 through O7	
Output Auxiliary Voltage		30V	10V
On-state Voltage Drop		1V	-
On-state Current		1A	-
Off-state Leakage		1.5mA	-
Module Current (all outputs)		4.0A	-
Surge Current - for 10 ms, repeatable every 2s		2.4A	-
No Load Sense Current (On-state)		0.18A	-
Indicators		Network Status - red/green Module Status - red/green Auxiliary Power - green Point LED - yellow/orange/red	
Communication Rate		<ul style="list-style-type: none"> • 125Kbps @ 500 meters (1600 feet) for thick cable, flat media length 375 meters (1230 feet) • 250Kbps @ 200 meters (600 feet) for thick cable, flat media length 150 meters (492 feet) • 500Kbps @ 100 meters (330 feet) for thick cable, flat media length 75 meters (246 feet) 	
DeviceNet Power	Voltage Current	25V dc max 75mA	11V dc min 150mA
Auxiliary Power	Voltage Current	30V dc 4A	10V dc 4A
Dimensions (assembled to base) inches - (millimeters)		1.9H x 2.7W x 6.85D (48.18)H x (68.5)W x (174)D	

8 Output Module - Cat. No. 1792D-0B8D	
Environmental Conditions	
Operational Temperature	-25 to 60°C (-13 to 140°F)
Storage Temperature	-25 to 80°C (-13 to 176°F)
Relative Humidity	Up to 100%
Shock Operating	30g peak acceleration, 11 (+1) ms pulse width
Non-operating	50g peak acceleration, 11 (+1) ms pulse width
Vibration	Tested 10g @ 10-500 Hz per IEC 68-2-6
Conductors	Publication DN-6.7.2
Enclosure	Meets or exceeds IP67
General Specifications	
Agency Certification (when product is marked)	<ul style="list-style-type: none"> • CSA certified • CSA Class 1, Division 2, Groups A, B, C, D certified • UL listed • CE marked for all applicable directives
Product Data (user information)	Publication 1792-2.1

This product has been tested at an Open DeviceNet Vendor Association, Inc. (ODVA) authorized independent test laboratory and found to comply with ODVA Conformance Test. Please contact the ODVA website (<http://www.odva.org>) for listing of products tested by ODVA independent test labs for further details.

Notes:

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RSNetWorX for DeviceNet is a trademark of Rockwell Software, Inc.
DeviceNet is a trademark of Open DeviceNet Vendor Association (ODVA).

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