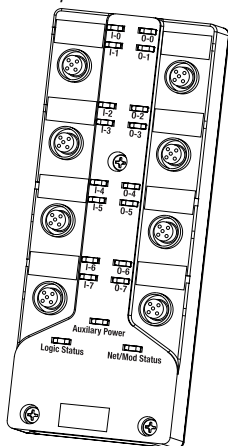




Installation Instructions

ArmorBlock MaXum 8 Input / 8 Output Module with Complete Diagnostics

(Cat. No. 1792D-8BVT8CD)



41516

This ArmorBlock MaXum™ I/O module (Cat. No. 1792D-8BVT8CD) is a stand-alone 24V dc I/O product which communicates via a DeviceNet™ network. The sealed housing of this module requires no enclosure.

This model has 8 inputs and 8 outputs accessed through Y splitter cables. Inputs are 24V dc and are software selectable for PNP (sourcing) and NPN (sinking) devices. The default is sinking. Eight self-protected 24V dc outputs can provide up to 0.5 amp each. Diagnostic features are short circuit, open wire, and no load detection reported to the point level. This product also supports DeviceLogix.

Important User Information

Because of the variety of uses for the products described in this publication, those responsible for the application and use of these products must satisfy themselves that all necessary steps have been taken to assure that each application and use meets all performance and safety requirements, including any applicable laws, regulations, codes and standards. In no event will Rockwell Automation be responsible or liable for indirect or consequential damage resulting from the use or application of these products.

Any illustrations, charts, sample programs, and layout examples shown in this publication are intended solely for purposes of example. Since there are many variables and requirements associated with any particular installation, Rockwell Automation does not assume responsibility or liability (to include intellectual property liability) for actual use based upon the examples shown in this publication.

Allen-Bradley publication SGI-1.1, *Safety Guidelines for the Application, Installation and Maintenance of Solid-State Control* (available from your local Rockwell Automation office), describes some important differences between solid-state equipment and electromechanical devices that should be taken into consideration when applying products such as those described in this publication.

Reproduction of the contents of this copyrighted publication, in whole or part, without written permission of Rockwell Automation, is prohibited.

Throughout this publication, notes may be used to make you aware of safety considerations. The following annotations and their accompanying statements help you to identify a potential hazard, avoid a potential hazard, and recognize the consequences of a potential hazard:

ATTENTION



Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss.

WARNING



Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.

IMPORTANT

Identifies information that is critical for successful application and understanding of the product.

Environment and Enclosure

This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 meters without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

ATTENTION



This equipment is supplied as "enclosed" equipment. It should not require additional system enclosure when used in locations consistent with the enclosure type ratings stated in the Specifications section of this publication. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings, beyond what this product provides, that are required to comply with certain product safety certifications.

See NEMA Standards publication 250 and IEC publication 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure. Also, see the appropriate sections in this publication, as well as the Allen-Bradley publication 1770-4.1 ("Industrial Automation Wiring and Grounding Guidelines"), for additional installation requirements pertaining to this equipment.

Package Contents

Your package contains:

- 1 ArmorBlock MaXum Module
- Installation Instructions

(Note: Cable bases are ordered and shipped separately.)

Install Your ArmorBlock MaXum I/O Module

To install module:

- Set the node address
 - Mount the module to the cable base
 - Connect the cord sets
 - Communicate with the module
-

ATTENTION



Preventing Electrostatic Discharge

This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
 - Wear an approved grounding wriststrap.
 - Do not touch connectors or pins on component boards.
 - Do not touch circuit components inside the equipment.
 - If available, use a static-safe workstation.
 - When not in use, store the equipment in appropriate static-safe packaging.
-

Set the Node Address

Valid node addresses are **00** to **63**.

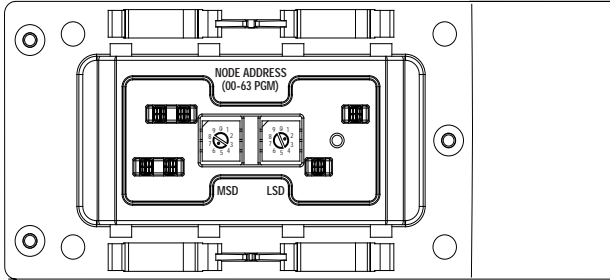
Set the node address using the rotary switches, RSNetWorx for DeviceNet™, DeviceNetManager™, or another software configuration tool. Setting the switches between **64** to **99** lets the software have address control.

Each module is shipped with the node address set at **63**. The switches are located on the underside of the module. The two switches are:

- MSD (most significant digit)
- LSD (least significant digit)

To reset the node address, use a small blade screwdriver to rotate the switches. Line up the small black dot on the switch with the number setting you wish to use.

The rotary switches are read at module power up only. Settings between 64 and 99 cause the module to use the last valid node address stored internally. Example: The last setting was 40. If a change is made to 68, and then you power up, the address will default to 40.



Bottom View of Module
Example: Node Address is set at 62 (see small black dots). 41462

The module is equipped with AutoBaud detect. AutoBaud lets the module read the settings already in use on your DeviceNet network and automatically adjusts to follow those settings.

Mount the Module to the Cable Base

This module mounts to the following cable bases:

- 1792D-CBFM for KwikLink™ flat media installation
- 1792D-CB12 for 12mm drop cable installation
- 1792D-CB18P for round media DeviceNet and output power
- or other optional cable base assembly.

IMPORTANT

The cable base should already be installed. See publication 1792D-IN009 for more information about cable base installation.

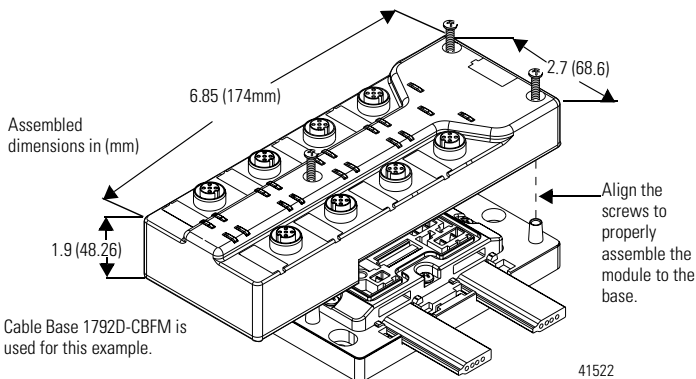
To mount the module to the cable base:

IMPORTANT

Proper alignment of the screws is necessary to complete the connections between the module contacts and the cable contacts.

1. Position the module over the mounted cable base. Align the three captive screws in the module with the accepting receptacles in the base.
2. Tighten the screws with a torque of 8 inch-pounds to secure the module to the base.

Note: Dimensions change according to the cable base and module combination used.



Connect the Input / Output Cord Sets to the MaXum Module

WARNING



If you connect or disconnect wiring while the field-side power is on, an electrical arc can occur. This can cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

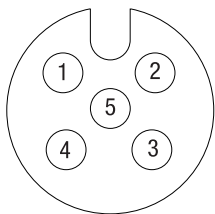
WARNING



Use supply wires suitable for 30°C above surrounding ambient.

This module uses 5 pin micro (12mm) style PCB mounted connectors. Eight micro caps cover the connectors on your module. Remove the caps and connect your cord sets to the appropriate ports. This product has two inputs or outputs per I/O connector. Use a “Y” splitter cable for access to all I/O connections.

Use the micro caps to cover and seal unused ports. Pinout diagrams for the connectors are shown next.



Input Micro-Connector

(View into Socket)

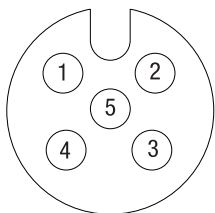
Pin 1 Sensor Source voltage A

Pin 2 Input B

Pin 3 Return Logic Ground¹

Pin 4 Input A

Pin 5 Sensor Source voltage B



Output Micro-Connector

(View into Socket)

Pin 1 Not Used

Pin 2 Output B

Pin 3 Auxiliary Power Ground

Pin 4 Output A

Pin 5 Not Used

¹Logic Ground is approximately 0.4V above DeviceNet V- measured at the module.

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Use Rockwell Automation Y-cables 879D-F4ACDM5-x, where x=length in meters (0M3, 1, 2, 3, 5, 10). Please refer to publication C114-CA001 for other Rockwell Automation cables and cord sets offerings.

IMPORTANT

If the devices (sensors) connected to the input connections require Class 2 power to operate, the DeviceNet connections of this equipment must be powered by a Class 2 source.

WARNING



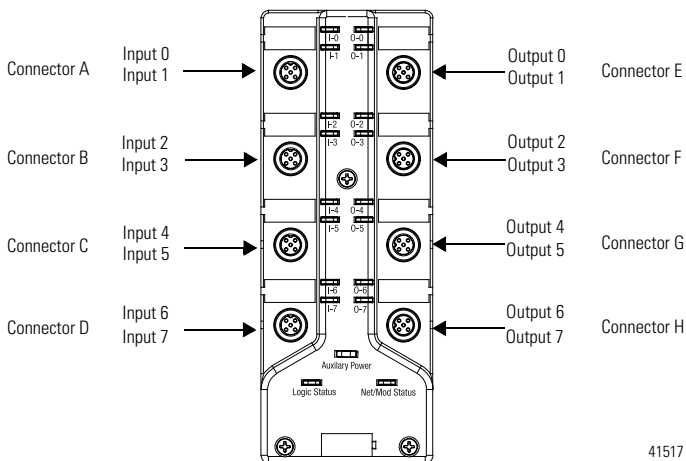
When used in a Class I, Division 2, hazardous location, this equipment must be mounted in a suitable enclosure with proper wiring method that complies with the governing electrical codes.

ATTENTION



- Make sure all connectors and caps are securely tightened to properly seal the connections against leaks and maintain IP67 requirements.
- For maximum noise immunity, input and output cable return wires must be properly terminated. When inputs and outputs are connected in loopback, return wires should be connected together.
- I/O cable length should be less than 30 meters.

I/O connectors for this module are shown below.



41517

Output Power and DeviceNet Cables

WARNING



If you connect or disconnect the DeviceNet cable with power applied to this module or any device on the network, an electrical arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

Output power and DeviceNet cables are described in the installation publications for the cable base assembly of your choice.

Refer to the following publications:

- 1792D-IN009 ArmorBlock MaXum Cable Base Installation Guide
- DN-6.7.2 DeviceNet Cable Planning and Installation Manual

Communicate With Your ArmorBlock MaXum I/O Module

This ArmorBlock module's I/O is exchanged with the master through a poll, change-of-state, or cyclic connection. The module consumes and produces I/O data as follows:

Type of I/O Connections	Consumes	Produces
Cyclic	1 Byte	5 Bytes
Polled	1 Byte	5 Bytes
Change-of-State	1 Byte	5 Bytes

Cyclic - allows configuration of the block as an I/O client. The block will produce and consume its I/O cyclically at the rate configured.

Polled - a master initiates communication by sending its polled I/O message to the module. The 8 input / 8 output module consumes the message, updates outputs, and produces a response. The response has input data, input faults, output faults, and the status of the Auxiliary power.

Change-of-State - productions occur when an input changes or a fault condition occurs. If no input or fault condition change occurs within the expected packet rate, a heartbeat production occurs. This heartbeat production tells the scanner module that the I/O module is alive and ready to communicate. Consumption occurs when data changes and the master produces new output data to the I/O block.

Refer to the table below for the word/bit definitions.

Bit	07	06	05	04	03	02	01	00
Produced 0	In 7	In 6	In 5	In 4	In 3	In 2	In 1	In 0
Produced 1	ISC-7	ISC-6	ISC-5	ISC-4	ISC-3	ISC-2	ISC-1	ISC-0
Produced 2	OW-7	OW-6	OW-5	OW-4	OW-3	OW-2	OW-1	OW-0
Produced 3	OFLT7	OFLT6	OFLT5	OFLT4	OFLT3	OFLT2	OFLT1	OFLT0
Produced 4	RSVD	Aux Pwr	RSVD	RSVD	RSVD	RSVD	RSVD	RSVD
Consumed 0	07	06	05	04	03	02	01	00

Where: I = Input ISC = Input Short Circuit in Sensor Source Voltage OW = Off Wire
 OFLT = Output Fault RSVD = Reserved Aux Pwr = Auxiliary Power O = Output

Note: If you are using DeviceLogix, please refer to publication no. 1792-TD001 for the alternate I/O assemblies for DeviceLogix.

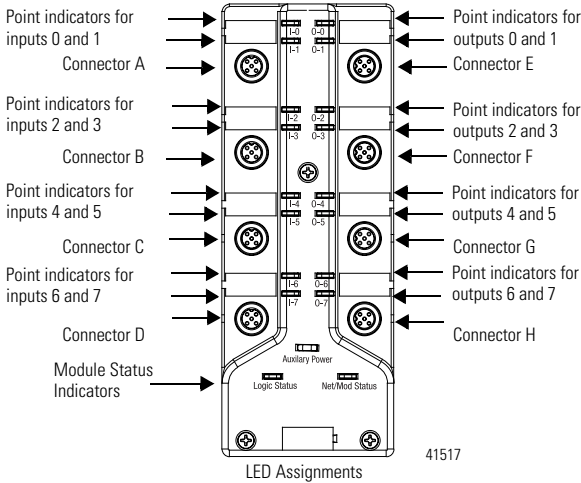
Byte	Bit	Description
Produced 0	00-07	Input Status bits: When the bit is set (1), the input is on. Bit 00 = input 0, bit 01 = input 1, bit 02 = input 2, bit 03 = input 3, bit 04 = input 4, bit 05 = input 5, bit 06 = input 6, bit 07 = input 7.
Produced 1	00-07	Sensor source voltage, input short circuit (ISC): Fault bits are set (1) when the sensor source voltage is faulted. Bit 00 is ISC-0 = a short circuit for input 0 Bit 01 is ISC-1 = a short circuit for input 1 Bit 02 is ISC-2 = a short circuit for input 2 Bit 03 is ISC-3 = a short circuit for input 3 Bit 04 is ISC-4 = a short circuit for input 4 Bit 05 is ISC-5 = a short circuit for input 5 Bit 06 is ISC-6 = a short circuit for input 6 Bit 07 is ISC-7 = a short circuit for input 7
Produced 2	00-07	Off-Wire fault (OW): Bit 00 is OW-0 = an off-wire fault for output 0 Bit 01 is OW-1 = an off-wire fault for output 1 Bit 02 is OW-2 = an off-wire fault for output 2 Bit 03 is OW-3 = an off-wire fault for output 3 Bit 04 is OW-4 = an off-wire fault for output 4 Bit 05 is OW-5 = an off-wire fault for output 5 Bit 06 is OW-6 = an off-wire fault for output 6 Bit 07 is OW-7 = an off-wire fault for output 7
Produced 3	00-07	Output no load or overload fault (OFLT): - When the bit is set (1) an output fault has occurred. OFLT0 = output 0, OFLT1 = output 1, OFLT2 = output 2, OFLT3 = output 3, OFLT4 = output 4, OFLT5 = output 5, OFLT6 = output 6, OFLT7 = output 7.
Produced 4	00-05 06 07	RSVD = Reserved Output Power Fault (OPWR): When the bit is set (1) Auxiliary Power is not present. RSVD = Reserved
Consumed 0	00-07	Output bits: When the bit is set (1), the output will be turned on. Bit 00 = output 00, bit 01 = output 01, bit 02 = output 02, bit 03 = output 03, bit 04 = output 04, bit 05 = output 05, bit 06 = output 06, bit 07 = output 07.

The DeviceNet Network uses advanced network technology, producer/consumer communication, to increase network functionality and throughput. Visit our web site at <http://www.ab.com/networks> for producer/consumer technology information and updates.

Troubleshoot with the Indicators

This module has the following indicators:

- Network and Module status indicator
- Logic status indicator
- Auxiliary Power indicator
- Individual I/O status indicators for inputs 0 through 7 and outputs 0 through 7



The following table describes network and module status indicators.

Net/Mod Status Indicator	
Indicator	Status
Off	No power or auto bauding
Flashing Green/Off	On line but not connected
Solid Green	On line, link OK, connected
Flashing Red	Recoverable fault - module configuration error
	I/O connection fault - one or more I/O connections in the timed-out state
Solid Red	Unrecoverable fault
	Communication failure - duplicate node address present or incorrect baud rate
Green to Red to Off	At powerup only - LED test

The following table describes logic status indicators.

Logic Status Indicators	
State	Status
Off	Logic is disabled
Solid Green	Logic is enabled
Flashing Green	Local forces are applied and local logic is enabled

The following table describes auxiliary power indicators.

Auxiliary Power	
Indication	Status
None	No Auxiliary Power
Solid Green	Auxiliary Power Present

The following table describes individual I/O status indicators.

I/O Status Indicators			
Function	Module Status Indicator	Point Indicator	Condition
Outputs	Green Green Module Status blink red Module Status blink red Module Status blink red Module Status blink red	None Yellow Orange Red Orange Red	Output not energized Output energized Output shorted-auto restart Output shorted-latching Output no load-auto restart Output no load-latching
Inputs	Green Green Module Status blink red Module Status blink red	None Yellow Red ¹ Blink red ¹	No valid input Valid input Short on input A or B Off wire on input A or B

¹The top LED of the pair associated with a connector will provide the diagnostic indicator. Individual diagnostic information is produced over DeviceNet.

For more information on indications see the Technical Data publication 1792-TD001.

Specifications

8 Input / 8 Output Module - Cat. No. 1792D-8BVT8CD		
Input Specifications	Max.	Min.
Inputs per block	8 - 3 wire or dry contact PNP or NPN devices or 4 - 4 wire PNP or NPN devices	
Sensor Source Current	50mA	-
Off-Wire Sense Current	0.5mA	-
On-state Voltage - Sinking	25V dc	10V dc
On-state Voltage - Sourcing	(SSV -10)V dc	-
On-state Current	10mA	2mA
Off-state Voltage - Sinking	5V dc	-
Off-state Voltage - Sourcing	25V dc	(SSV -5)V dc
Off-state Current	1.5mA	-
Output Specifications	Max.	Min.
Outputs per block	8 sourcing outputs labeled O0 through O7	
Off Peak Blocking Voltage	30V	10V
On-state Voltage Drop @ 0.5A	0.5V	-
On-state Current	0.5A	-

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8 Input / 8 Output Module - Cat. No. 1792D-8BVT8CD

Output Specifications (cont.)	Max.	Min.
Off-state Leakage	50mA	-
Module Current (all outputs)	4.0A	-
Surge Current - for 10ms, repeatable every 2s	2.4A	-
No Load Sense Current (On-state)	0.08A	-

General Specifications

Indicators	Net/Mod Status - green/red Logic Status - green Auxiliary Power - green Point Indicator - yellow/orange/red	
Communication Rate	<ul style="list-style-type: none"> • 125Kbps @ 500 meters(1600 feet) for thick cable, flat media length 375 meters (1230 feet) • 250Kbps @ 200 meters(600 feet) for thick cable, flat media length 150 meters (492 feet) • 500Kbps @ 100 meters (330 feet) for thick cable, flat media length 75 meters (246 feet) 	
DeviceNet Power Voltage Current Refer to the graphs in the Overview section of the ArmorBlock I/O Family Technical Data, pub. no. 1792-TD001.	25V dc max 70mA max (no sensors)	11V dc min 600mA (8 sensors @ 50mA per sensor)
Auxiliary Power Voltage Current	30V dc max 4A max	10V dc min 4A max
Dimensions (assembled to base) inches - (Millimeters)	1.9H x 2.7W x 6.85D (48.26)H x (68.6)W x (174)D (millimeters)	
Operational Temperature	IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): -25 to 60°C (-13 to 140°F)	
Storage Temperature	IEC 60068-2-1 (Test Ab, Un-packaged Non-operating Cold), IEC 60068-2-2 (Test Bb, Un-packaged Non-operating Dry Heat), IEC 60068-2-14 (Test Na, Un-packaged Non-operating Thermal Shock): -25 to 80°C (-13 to 176°F)	
Wiring Category	Use 14-22 AWG wire with insulation Temperature rating of 75°C min.	
DeviceNet Conductors Category	See Publication DN-6.7.2 2 ^{1, 2}	
Relative Humidity	IEC 60068-2-30 (Test Db, Un-packaged Non-operating Damp Heat): 5 to 95% non-condensing	
Shock	IEC60068-2-27 (Test Ea Unpackaged shock): Operating 30g Non-operating 50g	
Vibration	IEC60068-2-6 (Test Fc, Operating): 10g @ 10-500Hz	
Emissions	CISPR 11: Group 1, Class A	



8 Input / 8 Output Module - Cat. No. 1792D-8BVT8CD**General Specifications (cont.)**

ESD Immunity	IEC 61000-4-2: 6kV contact discharges 8kV air discharges
Enclosure Type Rating	Meets IP67
Radiated RF Immunity	IEC 61000-4-3: 10V/m with 1kHz sine-wave 80%AM from 30MHz to 2000MHz 10V/m with 200Hz 50% Pulse 100%AM at 900Mhz
EFT/B Immunity	IEC 61000-4-4: ±4kV at 2.5kHz on power ports ±4kV at 2.5kHz on signal ports ±2kV at 5kHz on communications ports
Surge Transient Immunity	±500V line-line(DM) and ±500V line-earth(CM) on signal ports +2kV line-earth (CM) on shielded ports ±1kV line-line(DM) and ±2kV line-earth(CM) on power ports
Conducted RF Immunity	IEC 61000-4-6: 10Vrms with 1kHz sine-wave 80%AM from 150kHz to 80MHz
Technical Data (user information)	Publication 1792-TD001
Certifications (when product is marked)	CSA CSA Certified Process Control Equipment CSA CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations CE ³ European Union 89/336/EEC EMC Directive, compliant with: EN 61000-6-4; Industrial Emissions EN 50082-2; Industrial Immunity EN 61326; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity C-Tick ³ Australian Radiocommunications Act, compliant with: AS/NZS 2064; Industrial Emissions ODVA ODVA conformance tested to DeviceNet specifications

1. You use this conductor category information for planning conductor routing as described in the system level installation manual.
2. See publication 1770-4.1, "Programmable Controller Wiring and Grounding Guidelines."
3. See the Product Certification link at www.ab.com for Declarations of Conformity, Certificates, and other certification details.

This product has been tested at an Open DeviceNet Vendor Association, Inc. (ODVA) authorized independent test laboratory and found to comply with ODVA Conformance Test. Please contact the ODVA website (<http://www.odva.org>) for listing of products tested by ODVA independent test labs for further details.

Hazardous Location Approval

<p>The following information applies when operating this equipment in hazardous locations:</p>	<p>Informations sur l'utilisation de cet équipement en environnements dangereux :</p>		
<p>Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.</p>	<p>Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.</p>		
<p style="text-align: center;">WARNING</p> 	<p>EXPLOSION HAZARD</p> <ul style="list-style-type: none"> Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous. Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product. Substitution of components may impair suitability for Class I, Division 2. If this product contains batteries, they must only be changed in an area known to be nonhazardous. 	<p style="text-align: center;">AVERTISSEMENT</p> 	<p>RISQUE D'EXPLOSION</p> <ul style="list-style-type: none"> Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement. Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit. La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2. S'assurer que l'environnement est classé non dangereux avant de changer les piles.

ArmorBlock, ArmorBlock MaxUm, and KwikLink are trademarks of Rockwell Automation. RSNetWorx for DeviceNet is a trademark of Rockwell Software Inc. DeviceNetManager is a trademark of Rockwell Automation Allen-Bradley, Inc. DeviceNet is a trademark of Open DeviceNet Vendor Association.

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