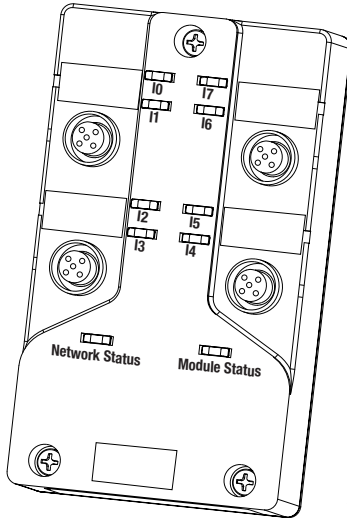




## Installation Instructions

# ArmorBlock MaXum 8 Input Module

(Cat. No. 1792D-8BVT0D)



41945

This ArmorBlock MaXum™ I/O module (Cat. No. 1792D-8BVT0D) is a stand-alone 24V dc I/O product which communicates via a DeviceNet™ network. The sealed housing of this module requires no enclosure.

This module has 8 inputs accessed through Y splitter cables. Inputs are 24V dc automatically configured for PNP (sourcing) or NPN (sinking) devices. Diagnostic features included are short circuit and open wire detection reported to the point level.

## Package Contents

Your package contains:

- 1 ArmorBlock MaXum Module
- Installation Instructions

**Important:** Cable bases are ordered and shipped separately.

## European Communities (EC) Directive Compliance

If this product has the CE mark it is approved for installation within the European Union and EEA regions. It has been designed and tested to meet the following directives.

### EMC Directive

This product is tested to meet the Council Directive 89/336/EC Electromagnetic Compatibility (EMC) by applying the following standards, in whole or in part, documented in a technical construction file:

- EN 50081-2 EMC — Generic Emission Standard, Part 2 — Industrial Environment
- EN 50082-2 EMC — Generic Immunity Standard, Part 2 — Industrial Environment

This product is intended for use in an industrial environment.

### Low Voltage Directive

This product is tested to meet Council Directive 73/23/EEC Low Voltage, by applying the safety requirements of EN 61131-2 Programmable Controllers, Part 2 - Equipment Requirements and Tests.

For specific information required by EN 61131-2, see the appropriate sections in this publication, as well as the Allen-Bradley publication Industrial Automation Wiring and Grounding Guidelines For Noise Immunity, publication 1770-4.1.

## Install Your ArmorBlock MaXum I/O Module

To install the module you must:

- Set the node address.
- Mount the module to the cable base.
- Connect the input cord sets to the MaXum module.
- Communicate with your ArmorBlock MaXum module.

More detailed information about each of these steps is in the following procedures.

## Set the Node Address

Valid node addresses are **00** to **63**.

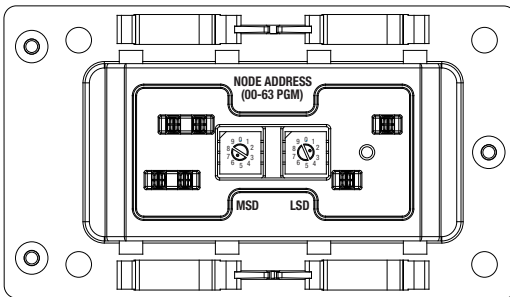
Set the node address using the rotary switches, DeviceNetManager™ software, or another software configuration tool. Setting the switches between **64** to **99** allows the software to have address control.

Each module is shipped with the node address set to **63**. The switches are located on the underside of the module. The two switches are:

- MSD (most significant digit)
- LSD (least significant digit)

To reset the node address, use a small blade screwdriver to rotate the switches. Line up the small black dot on the switch with the number setting you wish to use.

The rotary switches are read at module power up only. Settings between 64 and 99 cause the module to use the last valid node address stored internally. Example: The last setting was 40. If a change is made to 68, and then you power up, the address will default to 40.



Bottom View of Module

Example: Node Address is set at 62 (see small black dots). 30703

The module is equipped with AutoBaud detect. AutoBaud lets the module read the settings already in use on your DeviceNet network and automatically adjusts to follow those settings.

## Mount the Module to the Cable Base

This module mounts to the following cable bases:

- 1792D-CBFM for KwikLink flat media installation
- 1792D-CB12 for 12mm drop cable installation
- 1792D-CB18 for round media DeviceNet connection
- or other optional cable base assembly

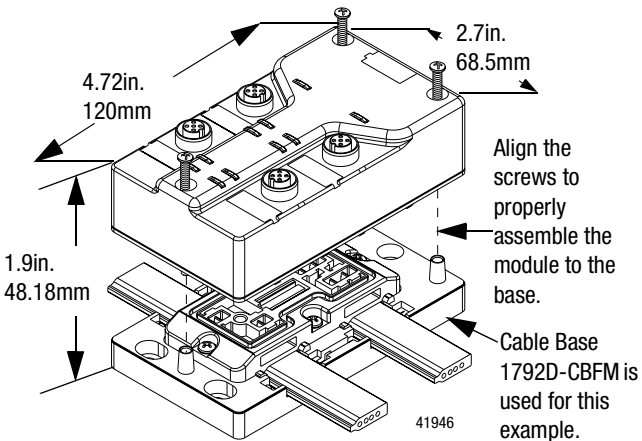
**Important:** The cable base should already be mounted. See publications 1792D-5.9 (CBFM & CB12) or 1792D-5.36 (CB18, CB18P, CB18PT) to install the cable base.

To install the module:

**Important:** Proper alignment of the screws is necessary to complete the connections between the module contacts and cable contacts.

1. Position the module over the mounted cable base. Align the three captive screws in the module with the accepting receptacles in the base.
2. Tighten the screws with a torque of 8 inch-pounds to secure the module to the base.

**Important:** Dimensions change according to the cable base and module combination used.



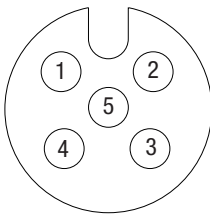
---

## Connect the Input Cord Sets to the MaXum Module

This module uses 5 pin micro (12mm) style PCB mounted connectors.

Four micro caps cover the connectors on your module. Remove the caps and connect your cables to the appropriate ports. This product has two inputs per connector. Use a “Y” splitter cable for access to all input connections. For more information on these cables, see the Product Data guide, publication 1792-2.1.

Use the micro caps to cover and seal unused ports. A pinout diagram for the connectors is shown below.



### Input Micro-Connector

(View into Sockets)

Pin 1 Sensor Source Voltage

Pin 2 Input B

Pin 3 Return Logic Ground<sup>1</sup>

Pin 4 Input A

Pin 5 Not Used

<sup>1</sup> Logic Ground is approximately 0.4V above DeviceNet V-measured at the module.

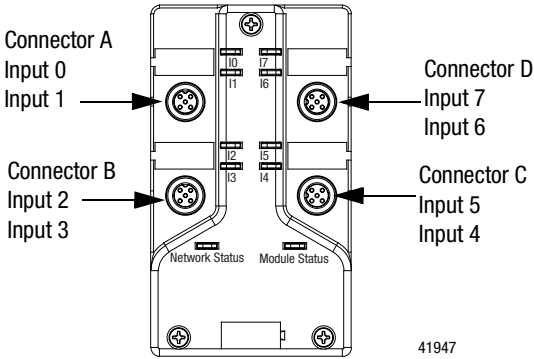
41452



### ATTENTION:

- Make sure all connectors and caps are securely tightened to properly seal the connections against leaks and maintain IP67 requirements.
  - For maximum noise immunity, input cable return wires must be properly terminated. When inputs are connected in loopback, return wires should be connected together.
  - I/O cable length should be less than 30 meters.
-

I/O connectors for this module are shown below.



### DeviceNet Cable

DeviceNet cables are described in the installation publications for the cable base assembly of your choice. Refer to the following publications:

- 1792D-5.9 ArmorBlock MaXum Cable Base Installation Guide
- DN-6.7.2 DeviceNet Cable Planning and Installation Manual

### Communicate with Your ArmorBlock MaXum I/O Module

This ArmorBlock module's I/O is exchanged with the master through a poll, change of state, or cyclic connection.

The module produces input data as follows:

Type of I/O Connections	Consumes	Produces
Cyclic	0 Bytes	2 Bytes
Polled	0 Bytes	2 Bytes
Change of State	0 Bytes	2 Bytes

**Cyclic** - allows configuration of the block as an I/O client. The block will produce and consume its I/O cyclically at the rate configured.

**Polled** - a master initiates communication by sending its polled I/O message to the module. This 8 input module consumes the message, updates inputs and produces a response. The response has input data and input faults.

**Change of state** - productions occur when an input changes or a fault condition occurs. If no input or fault condition change occurs within the expected packet rate, a heartbeat production occurs. This heartbeat production tells the scanner module that the I/O module is alive and ready to communicate. Consumption occurs when data changes and the master produces new input data to the I/O block.

Refer to the table below for the word/bit definitions.

Bit	07	06	05	04	03	02	01	00
<b>Produces 0</b>	I7	I6	I5	I4	I3	I2	I1	I0
<b>Produces 1</b>	OW-D	OW-C	OW-B	OW-A	ISC-D	ISC-C	ISC-B	ISC-A

Where: I = Input    OW = Off Wire    ISC = Input Short Circuit in Sensor Source Voltage

Byte	Bit	Description
<b>Produces 0</b>	00-07	Input status bits: When the bit is set (1), the input is on. Bit 00 = input 0, bit 01 = input 1, bit 02 = input 2, bit 03 = input 3, bit 04 = input 4, bit 05 = input 5, bit 06 = input 6, bit 07 = input 7.
<b>Produces 1</b>	00-03	Sensor source voltage, input short circuit (ISC): Fault bits are set (1) when the sensor source voltage is faulted. Bit 00 = ISC-A on connector A, bit 01 = ISC-B on connector B, bit 02 = ISC-C on connector C, bit 03 = ISC-D on connector D.
	04-07	Off-Wire fault (OW): Bit 04 = OW-A on connector A, bit 05 = OW-B on connector B, bit 06 = OW-C on connector C, bit 07 = OW-D on connector D.

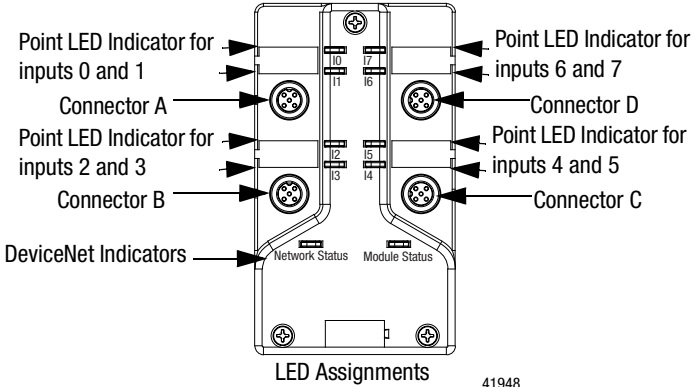
The DeviceNet Network uses advanced network technology, producer/consumer communication, to increase network functionality and throughput. Visit our web site at <http://www.ab.com/networks> for producer/consumer technology information and updates.

## Troubleshoot with the Indicators

This module has the following indicators:

- Network status indicator
- Module status indicator
- Individual point status indicators

The following illustration describes module status indicators.



The following table describes the module status indicator.

<b>Module Status Indicator</b>	
<b>Indication</b>	<b>Status</b>
<b>None</b>	No Power
<b>Green</b> Blinking Solid	Needs Commissioning Operating Normal
<b>Red</b> Blinking Solid	Recoverable Fault Unrecoverable Fault



The following table describes the network status indicator.

<b>Network Status Indicator</b>	
<b>Indication</b>	<b>Status</b>
<b>None</b>	Not On line
<b>Green</b> Blinking Solid	On line/No Connections On line/Connected
<b>Red</b> Blink Solid	Connection Timed Out Failed Communication: A duplicate node address exists or module is at the wrong baud rate.

The following table describes I/O status indicators.

<b>I/O Status Indicators</b>			
<b>Function</b>	<b>Module Status Indicator</b>	<b>Point Indicator</b>	<b>Condition</b>
Inputs	Green Green Module Status blink red Module Status blink red	None Yellow Red Blink Red	No valid input Valid input Short on input connector <sup>1</sup> Off-Wire on input connector <sup>1</sup>

1. Only the first LED of each input connector will light as red when twin inputs are used.

For more information on indications, see the Product Data, publication 1792-2.1.

## Specifications

<b>8 Input Module - Cat. No. 1792D-8BVTOD</b>			
<b>Input Specifications</b>		<b>Max</b>	<b>Min</b>
Inputs per block		8-3 wire or dry contact PNP or NPN devices or 4 - 4 wire PNP or NPN devices	
Sensor Source Current (per input)		50mA	-
Off-Wire Sense Current		0.5mA	-
<b>General Specifications</b>			
Indicators		Network Status - red/green Module Status - red/green Auxiliary Power - green Point LED - yellow/orange/red	
Communication Rate		<ul style="list-style-type: none"> <li>• 125Kbps @ 500 meters (1600 feet) for thick cable, flat media length 375 meters</li> <li>• 250Kbps @ 200 meters (600 feet) for thick cable, flat media length 150 meters</li> <li>• 500Kbps @ 100 meters (330 feet) for thick cable, flat media length 75 meters</li> </ul>	
DeviceNet Power	Voltage Current	25V dc max 150mA max (no sensors)	11V dc min Up to 1.4A (8 sensors @ 50mA per sensor)
Dimensions (assembled to base) inches - (millimeters)		1.9H x 2.7W x 4.72D (48.18)H x (68.5)W x (120)D	
Environmental Conditions		Operational Temperature -25 to 60°C (-13 to 140°F) Storage Temperature -25 to 80°C (-13 to 176°F) Relative Humidity Up to 100% Shock Operating 30g peak acceleration, 11 (+1) ms pulse width Non-operating 50g peak acceleration, 11 (+1) ms pulse width Vibration Tested 10g @ 10-500 Hz per IEC 68-2-6	
Conductors		Publication DN-6.7.2	
Enclosure		Meets or exceeds IP67	

---

**8 Input Module - Cat. No. 1792D-8BVT0D**

---

**General Specifications**

---

Agency Certification (when product is marked)	<ul style="list-style-type: none"><li>• CSA certified</li><li>• CSA Class 1, Division 2, Groups A, B, C, D certified</li><li>• UL listed</li><li>• CE marked for all applicable directives</li></ul>
Product Data (user information)	Publication 1792-2.1

This product has been tested at an Open DeviceNet Vendor Association, Inc. (ODVA) authorized independent test laboratory and found to comply with ODVA Conformance Test. Please contact the ODVA website (<http://www.odva.org>) for listing of products tested by ODVA independent test labs for further details.

ArmorBlock, ArmorBlock MaXum and DeviceNetManager are trademarks of Rockwell Automation.  
DeviceNet is a trademark of Open DeviceNet Vendor Association (ODVA).

---

**Reach us now at [www.rockwellautomation.com](http://www.rockwellautomation.com)**

Wherever you need us, Rockwell Automation brings together leading brands in industrial automation including Allen-Bradley controls, Reliance Electric power transmission products, Dodge mechanical power transmission components, and Rockwell Software. Rockwell Automation's unique, flexible approach to helping customers achieve a competitive advantage is supported by thousands of authorized partners, distributors and system integrators around the world.

**Americas Headquarters**, 1201 South Second Street, Milwaukee, WI 53204, USA, Tel: (1) 414 382-2000, Fax: (1) 414 382-4444  
**European Headquarters SA/NV**, avenue Herrmann Debroux 46, 1160 Brussels, Belgium, Tel: (32) 2 663 06 00, Fax: (32) 2 663 06 40  
**Asia Pacific Headquarters**, 27/F Citicorp Centre, 18 Whitfield Road, Causeway Bay, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846

**Publication 1792D-5.39 - August 1999**



**Rockwell  
Automation**

PN 955138-08

© (1999) Rockwell International Corporation. Printed in USA