



CENTERLINE[®] Motor Control Centers Installing an Early Break External Auxiliary Contact Kit

Bulletin 1494F Enclosed NEMA Disconnect Switch Rated
30A, 60A, and 100A

Catalog Number 2100H-N27 or 1495-N33

Instructions

Application

This publication explains how to install an early break external auxiliary contact kit in a Bulletin 1494F enclosed NEMA disconnect switch rated 30A, 60A and 100A.



ATTENTION: De-energize all power sources before performing this installation. Failure to de-energize all power sources can result in severe injury or death.

Recommended Tools

Screwdriver, 5/16" socket wrench, and torque wrench.

Installation

Use the following instructions to install an early break external auxiliary contact kit in a Bulletin 1494F enclosed NEMA disconnect switch rated 30A, 60A and 100A:

1. Make sure that disconnect is in the **OFF** position.
2. Refer to Figure 1 for correct assembly of auxiliary kit.
3. Remove the top right #10-32 screw which holds the disconnect mounting plate to the enclosure.
4. Position the auxiliary contact assembly so the hole in the auxiliary mounting bracket lines up with the hole in the disconnect mounting plate. Position the tab on the auxiliary mounting bracket in the slot formed by the disconnect mounting plate and the disconnect operating mechanism.
5. Attach the auxiliary contact assembly using the #10-32 screw that was removed in Step 3. Torque to 32 lb-in (3.6 N-m).
6. Check to make sure that when the handle is in the **ON** position the disconnect operating mechanism tab engages the operating arm of the auxiliary contact.
7. Check continuity to ensure proper operation of auxiliary contacts.

Allen-Bradley PLCs

Figure 1 Assembly of Auxiliary Kit

