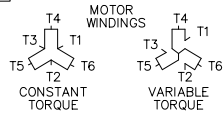
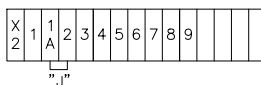


**NOTES**

- ① REMOTE DEVICE
- ②



SPEED	LINES						OPEN	TOGETHER
	L1	L2	L3					
LOW FOR.	T1	T2	T3	T4	T5	T6	NONE	
HIGH FOR.	T6	T4	T5	NONE	T1	T2	T3	
LOW REV.	T3	T2	T1	T4	T5	T6	NONE	



- T1
- T2
- T3
- T4
- T5
- T6

THE CIRCUIT IS TYPICAL OF A SIZE 1-2 BUL 2127K TSR1W STARTER WITH TRANSFORMER CONTROL  
 OPTIONS:  
 - A 480/120V CONTROL TRANSFORMER WITH PRIMARY FUSES

A COMPLETE AND ACCURATE REPRESENTATION OF THE CIRCUIT DEPENDS ON THE SIZE AND OPTIONS ORDERED.

References		BUL. 2127K SIZE 1-2		 <b>Rockwell Automation</b>
Revision	Release	Dimensions Apply Before Surface Treatment	TYPE B	
1	09/05/01	Dimensions in Inches Tolerances Unless Otherwise Specified	Dr.	Date
		2 Place Decimal ± .02	Chkd.	Date
		3 Place Decimal ± .005	Appd.	Date
Refer. Book		Angles ± 1	Sheet 1 Of 1	
			Dwg Size C	
			2127KWBO06	

Allen-Bradley Drives