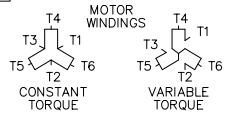


NOTES

1 REMOTE DEVICE

2



SPEED	LINES						OPEN	TOGETHER
	L1	L2	L3					
LOW FOR.	T1	T2	T3	T4	T5	T6	NONE	
HIGH FOR.	T6	T4	T5	NONE	T1	T2	T3	
LOW REV.	T3	T2	T1	T4	T5	T6	NONE	

THE CIRCUIT IS TYPICAL OF A SIZE 1-2 BUL 2127K TSR1W STARTER WITH TRANSFORMER CONTROL

OPTIONS:

- A 480/120V CONTROL TRANSFORMER WITH PRIMARY FUSES
- 1 'STOP' PUSH BUTTON
- 1 SURGE SUPPRESSOR ON EACH STARTER COIL

A COMPLETE AND ACCURATE REPRESENTATION OF THE CIRCUIT DEPENDS ON THE SIZE AND OPTIONS ORDERED.

References		BUL. 2127K SIZE 1-2		 Rockwell Automation
Revision	Release	Dimensions in Inches	Surface Treatment	
1	09/05/01	Dimensions in Inches	Tolerances Unless Otherwise Specified	
		2. Place Decimal	± .02	
		3. Place Decimal	± .005	
		Angles	± 1	
Refer. Book		Dr.	Date	Sheet 1 Of 1
		Chkd.	Date	Dwg Size C
		Appd.	Date	2127KW007