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Rockwell Automation Software Solutions Featured In New ARC Advisory Group Report

Paper discusses Rockwell Automation's approach to helping pharmaceutical manufacturers achieve 21 CFR Part 11 compliance

MILWAUKEE, April 15, 2002 — Rockwell Automation is offering an ARC Advisory Group brief titled: *21 CFR Part 11: Inevitable Issues, Imminent Opportunities* to help pharmaceutical manufacturers understand the disparate interpretations and complexities involved with complying with 21 CFR Part 11. Enacted by the United States Food and Drug Administration (U.S. FDA) in 1997, 21 CFR Part 11 governs the use of all regulated systems of electronic records and signatures in the pharmaceutical, biotechnology, medical products, cosmetics, food, and fine chemical industries. The brief provides a window into Rockwell Automation's approach for helping companies achieve compliance quickly and cost effectively, and offers readers a convenient, reliable resource for learning how to overcome common challenges of 21 CFR Part 11, such as integrating hardware and software information management and process control systems.

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“The enactment of 21 CFR Part 11 created huge ramifications for U.S. FDA-regulated industries,” said John Blanchard, principal analyst, ARC Advisory Group. “Although there is no silver bullet to achieve compliance, we developed the brief as a resource to make the industry aware of the automation solutions and services that can help manufacturers streamline the 21 CFR Part 11 compliance process.”

The brief discusses historical and future implications of 21 CFR Part 11 and informs readers about the efforts between equipment and service suppliers and the U.S. FDA to identify and develop ways to ensure compliance. Specifically, it examines Rockwell Automation’s RSBizWare™ Batch software modules, as well as its complementary communications and data management software products as tools for helping companies achieve compliance. The report also details how Rockwell Automation’s Global Manufacturing Solutions (GMS) engineers can deliver turnkey solutions for the pharmaceutical industry, including weigh and dispense optimization, mixing and blending optimization and fill-finish optimization.

To receive a free copy of *21 CFR Part 11: Inevitable Issues, Imminent Opportunities*, contact the Rockwell Automation Response Center, Dept. 1256, 10701 Hampshire Avenue South, Bloomington, Minn., 55438. Or call 800.223.5354, ext. XXXX, fax: 800.500.0329.

Rockwell Automation (NYSE: ROK) is a world-leading provider of industrial automation power, control and information solutions that help customers meet their

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manufacturing productivity objectives. The company brings together leading brands in industrial automation for Complete Automation solutions, including Allen-Bradley® controls and engineered services and Rockwell Software® factory management software, Dodge® mechanical power transmission products, and Reliance Electric® motors and drives. The company also is a leading provider of contact management technologies and applications that help companies more efficiently manage interaction with their own customers. Headquartered in Milwaukee, Wis., USA, the company employs approximately 23,000 people at more than 450 locations serving customers in more than 80 countries.

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