



ALLEN-BRADLEY BULLETIN 1203-SM1 BASIC MODE

APPLICATION NOTE # SM1 - 1

June 24, 1997

PURPOSE

The purpose of this document is to provide guidelines for wiring and control schemes for SCANport devices including Bulletin 1305 and 1336 PLUS AC Drives. This document is a suggestion only. Users must ensure that installations meet applicable codes and are suitable for the existing conditions.

WHAT THIS NOTE CONTAINS

This document contains information and an example ladder program that demonstrate how to control three 1305 drives using an SLC-500 and a 1203-SM1 module. This note uses the 1203-SM1 configured for basic module operation. The 1203-SM1 can be used with any SLC-500 processor in this configuration.

INTENDED AUDIENCE

This application note should be used by personnel familiar with the hardware components and programming procedures necessary to operate SCANport devices. It is also assumed that the user has some familiarity with the SLC-500 and ladder programming.

WHERE IT IS USED

The diagrams, parameter settings and auxiliary hardware used in this application note are designed to address specific issues in many different applications. Some changes by the user may be necessary to apply the concepts of this document to a specific application.

APPLICATION CONSIDERATIONS

These example ladder programs were written to be simple and clear examples. Consult the SLC-500 and 1203-SM1 manuals for more information.

SCANport devices may assign different meanings to bits in the Logic Command and Status words. The usage of the Reference and Feedback words may also vary. Consult the manual for your SCANport device for more information.

**SLC
CONFIGURATION**

The screen prints in Figures 1 and 2 show the configuration of the SLC system for the example program. Refer to the SLC-500 manuals for more information on how to configure an SLC rack and modules.

As is shown in Figure 1, the SLC rack is configured with a 1203-SM1 module installed in the first slot. A 1747-IA16 module is installed in slot 2 and a 1747-OV8 module is installed in slot 3. The module ID code for the 1203-SM1 is 3516 when used as a basic mode module.

```

+----- SLC-500 ADVANCED PROGRAMMING SOFTWARE ---- RELEASE 6.01 -----+
+- I/O CONFIGURATION FOR:SM1_AP -----+
|  RACK 1 =      1746-A4   4-slot Backplane
|  RACK 2 =      NOT INSTALLED
|  RACK 3 =      NOT INSTALLED
|
|      SLOT      CATALOG #      CARD DESCRIPTION
|  * 0           1747-L532   5/03 CPU -12K USER MEMORY
|  * 1           OTHER      I/O Module - ID code = 3516
|  * 2           1747-IA16   16-INPUT 100/120 VAC
|  * 3           1747-OV8    8-OUTPUT [TRANS](SINK)10-50 VDC
|
|      4
|      5
|      6
|      7
|      8
+-+-- ESC exits -----+
READ  ONLINE      MODIFY  MODIFY  DELETE  UNDEL  EXIT  SPIO
CONFIG CONFIG      RACKS   SLOT   SLOT   SLOT   F8    CONFIG
  F1    F2          F4     F5     F6     F7
Figure 1 -- SLC Configuration

```

Figure 2 shows the information that should be displayed by APS software if the module ID code for the 1203-SM1 is set to the correct value of 3516 for use as a basic mode module. This information should not require modification.

```

+----- SLC-500 ADVANCED PROGRAMMING SOFTWARE ---- RELEASE 6.01 -----+
+- I/O CONFIGURATION FOR:SM1_AP -----+
|  RACK 1 =      1746-A4   4-slot Backplane
|  RACK 2 =      +- SPECIAL CONFIG FOR SLOT:      1  ---+
|  RACK 3 =      |
|                  Module's ID Code:      3516
|      SLOT      C| Maximum Input Words:      8
|  * 0           1| Maximum Output Words:      8
|  * 1           0| Scanned Input Words:      8
|  * 2           1| Scanned Output Words:      8
|  * 3           1| M0 Length:      0
|      4          | M1 Length:      0
|      5          | 'G' File Size:      0
|      6          | ISR Number:      0
|      7          |
|      8          +- ESC exits -----+
+-+-- ESC exits -----+
ISR      MODIFY      ADVNCD      G FILE
NUMBER  G FILE      SETUP      SIZE
  F1    F3          F5          F7
Figure 2 -- 1203-SM1 Configuration

```

**Ladder Program –
SCANport Channel Enables**

The section of program shown in Figure 3 enables all three SCANport channels on the 1203-SM1 module.

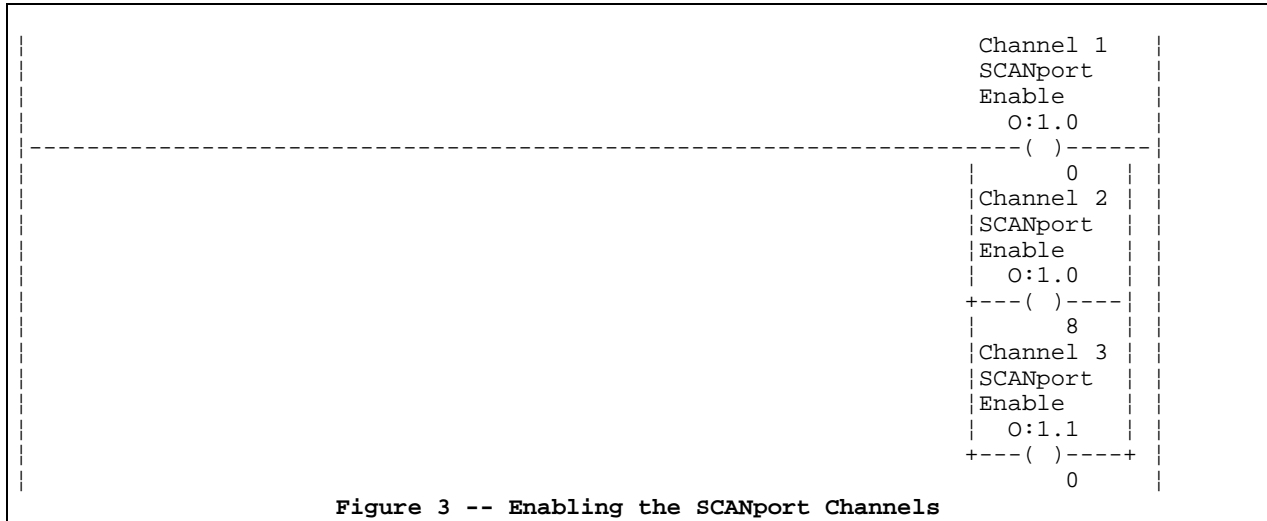


Figure 3 -- Enabling the SCANport Channels

**Ladder Program –
Drive 1 Start/Stop and Reference**

The section of program shown in Figure 4 provides start/stop control and a frequency reference to the 1305 drive connected to SCANport channel 1.

The User Start is a normally open pushbutton while the User Stop is a normally closed pushbutton.

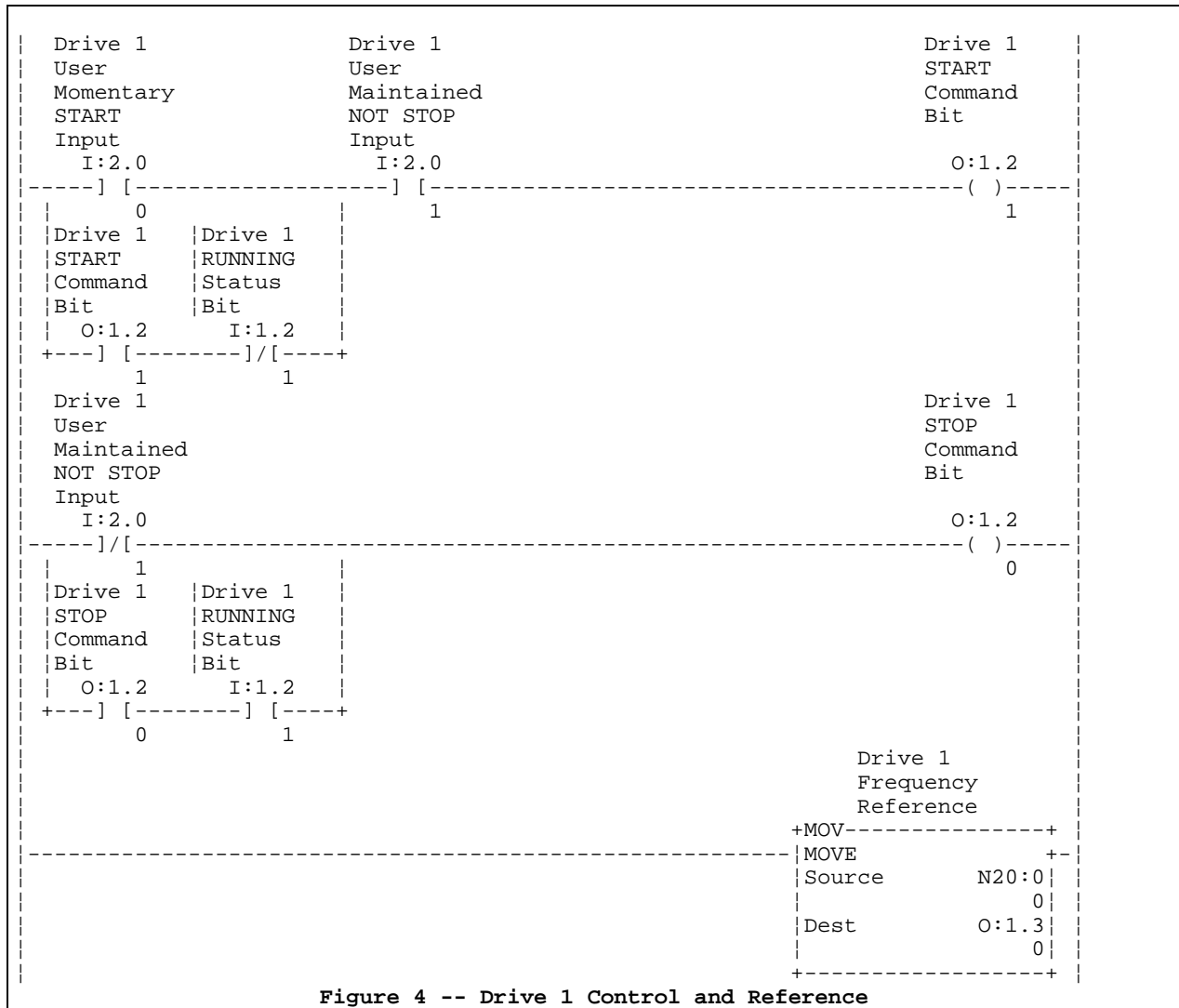


Figure 4 -- Drive 1 Control and Reference

**Ladder Program –
Drive 2 Start/Stop and Reference**

The section of program shown in Figure 5 provides start/stop control and a frequency reference to the 1305 drive connected to SCANport channel 2. This section functions identically to that shown in Figure 4 except for the changes in addresses.

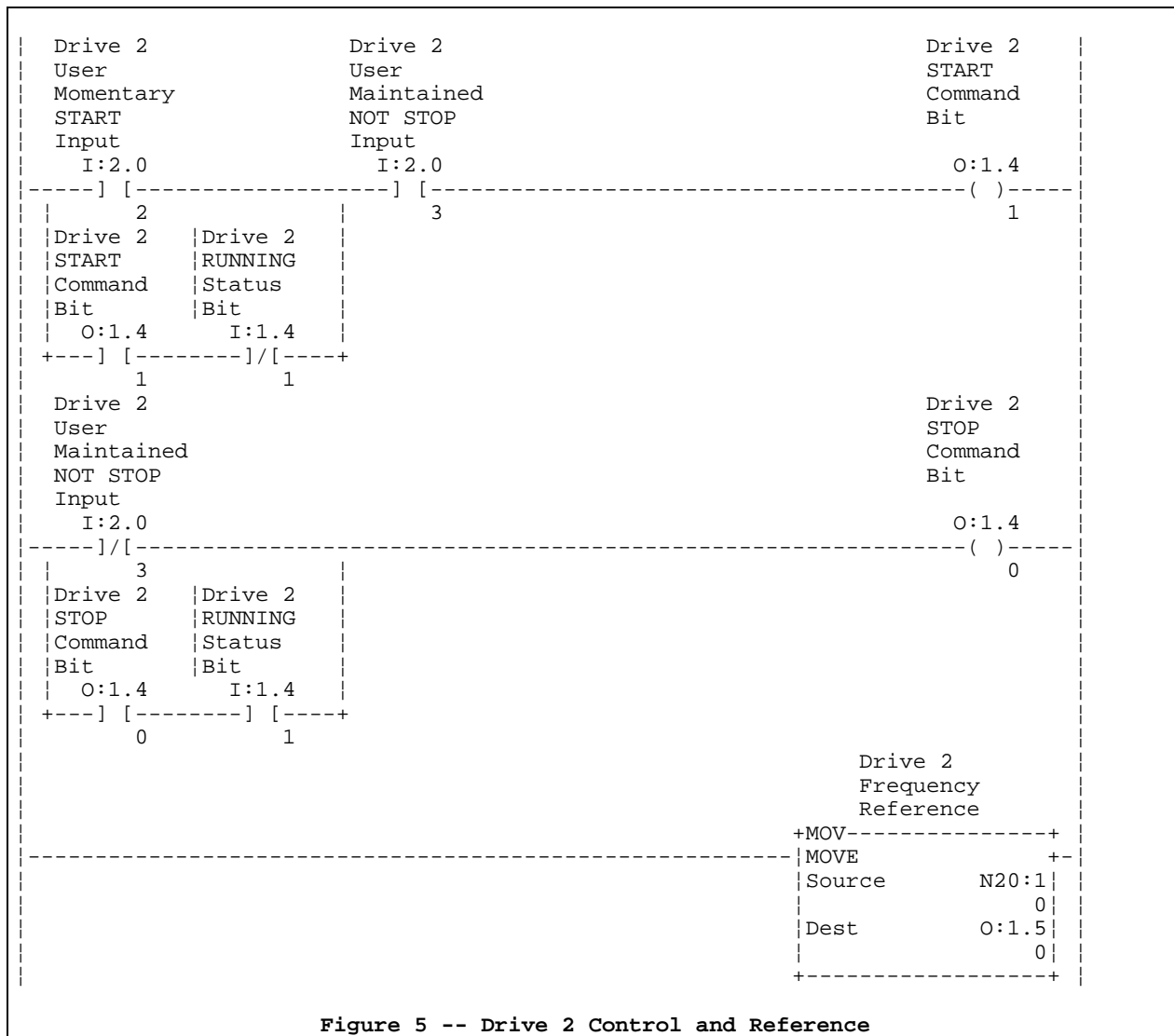


Figure 5 -- Drive 2 Control and Reference

**Ladder Program –
Drive 3 Start/Stop and Reference**

The section of program shown in Figure 6 provides start/stop control and a frequency reference to the 1305 drive connected to SCANport channel 3. This section functions identically to that shown in Figure 4 except for the changes in addresses.

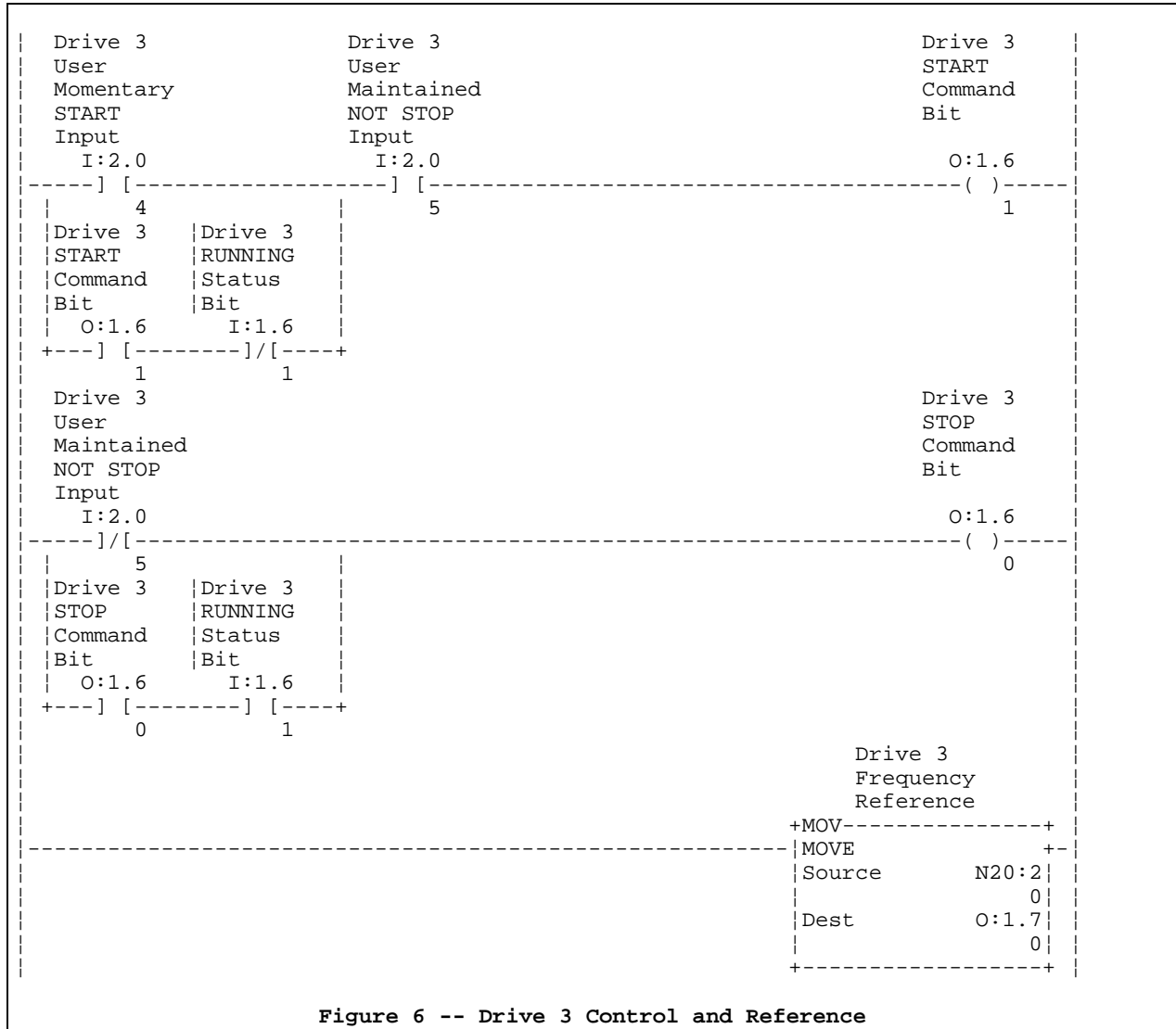


Figure 6 -- Drive 3 Control and Reference

INPUT DATA TABLE FILE

The data table file shown in Figure 7 is the input data read from the 1203-SM1 via the SLC backplane.

address	15	data				0	
I:1	0000	0000	0000	0000	0000		Drives 1 & 2 SCANport Channel Status
I:1.1	0000	0000	0000	0000	0000		Drive 3 SCANport Channel Status
I:1.2	0000	0000	0000	0000	0000		Drive 1 Logic Status
I:1.3	0000	0000	0000	0000	0000		Drive 1 Feedback
I:1.4	0000	0000	0000	0000	0000		Drive 2 Logic Status
I:1.5	0000	0000	0000	0000	0000		Drive 2 Feedback
I:1.6	0000	0000	0000	0000	0000		Drive 3 Logic Status
I:1.7	0000	0000	0000	0000	0000		Drive 3 Feedback

Figure 7 -- Input Data Table File

Channel Status Input Image Definitions

Channel 2 Status

Channel 1 Status

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	Not Used			V2	ID2			Not Used			V1	ID1			Word 0	
	Not Used											V3	ID3			Word 1

Channel 3 Status

NOTE: x = Designated SCANport Channel Number on the module.

- IDx** SCANport Channel x Connected Adapter Port ID Number. This three (3) bit field contains the adapter port number that Channel x is connected to on the SCANport device. It should contain a value between 1 and 7. If this field contains a 7, the channel is not connected to the SCANport device or the SCANport device is not powered.
- Vx** SCANport Channel x Valid Data bit. When high (1) the Logic Status and Analog Feedback values are valid and can be used. When low (0) the values should not be used as they are not being updated.

OUTPUT DATA TABLE FILE

The data table file shown in Figure 8 is the data to be sent to the 1203-SM1 via the SLC backplane.

address	15	data				0	
O:1	0000	0000	0000	0000	0000		Drives 1 & 2 SCANport Channel Enables
O:1.1	0000	0000	0000	0000	0000		Drive 3 SCANport Channel Enable
O:1.2	0000	0000	0000	0000	0000		Drive 1 Logic Command
O:1.3	0000	0000	0000	0000	0000		Drive 1 Reference
O:1.4	0000	0000	0000	0000	0000		Drive 2 Logic Command
O:1.5	0000	0000	0000	0000	0000		Drive 2 Reference
O:1.6	0000	0000	0000	0000	0000		Drive 3 Logic Command
O:1.7	0000	0000	0000	0000	0000		Drive 3 Reference

Figure 8 -- Output Data Table File

Channel Command Output Image Definitions

Channel 2 Command

Channel 1 Command

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	
	Not Used							DE 2	Not Used							DE 1	Word 0
	Reserved							Not Used							DE 3	Word 1	

Channel 3 Command

NOTE: x = Designated SCANport Channel Number on the module.

DEx SCANport Channel x Data Enable bit. While low (0), the module will not connect to or transfer I/O data to or from the SCANport device wired to Channel x. When high (1), the module will connect to the SCANport device and will transfer the appropriate I/O data. When reset to low (0), the module will disconnect from the SCANport device. (NOTE: This will usually cause the connected SCANport product to fault -- refer to the manual for your SCANport device for more information.)